# SOLENOID VALVES

## **SPECIAL PURPOSE**

Proportional.											66
High Pressure											74
Isolated											76
Pinch Valves.											84
Latch											88
Long Distance											90
Sub-Base											92
Refrigeration											96
IP68											98
Plastic											10

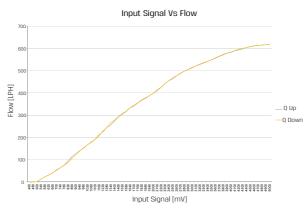


# Flow direction

#### Technical Data

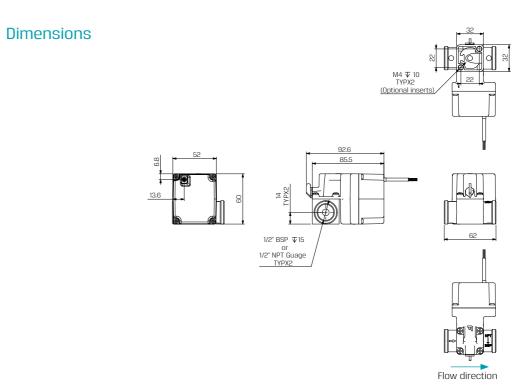
Function	2 Way NC (with back-up battery)
Ports size	1/2" BSP & NPT
Orifice size	8mm (Up to 600 l/hour)
Pressure range	Vacuum applications: (-1) - 0 Bar     Pressure applications: 0 - (+1) Bar     *For other pressures, please consult our technical sales department
Temperature range	Fluid: -10° to 45°C (no freezing) Ambient: -10°C to 45°C
Materials	In contact with media: Valve body: • Standard: PVC (UV Protection) • Optional: According to customer demand or application (e.g Stainless steel) Diaphragm & seals: FKM, EPDM
	Not in contact with media: Operator housing: PP (UV protection) Manual override: Acetal (Manual override is standard)
Media	Liquids & Gases     *Please consult our technical sales department for a specific media     Application examples:     Irrigation fertilizing systems     Medical devices
Control signal	0-5V or 4-20mA
Valve stroke resolution	< 0.01mm
Valve stroke accuracy	< ± 0.01 mm
Full stroke duration	0.6 sec, each direction
Current consumption	Standby Mode (Holding position): 25 [mA]     Active Control Mode: Up to 120 [mA]     Full Open/Close Mode (starting current): Up to 600 [mA]
Supply voltage	12-24 [V] ±5% AC (50 or 60Hz) Or 12-24[V] ±10% DC *For other supply voltages, please consult our technical sales department *Current and voltage spikes protections might be required. Please consult our technical sales department
Connection	5 wires cable (3m length):  • Black & red: Supply voltage (polarity is not restricted)  • Green: 0-5 V analog control signal  • Blue: 4-20 mA analog control signal  • Yellow: Analog control signal common
Recommended control signal resolution	Voltage: 20 mV   Current: 0.064 mA
Standard / Certification	CE  • EMC : EN55011 Group 1 - Class A   EN61000-6-1  CFR 47 FCC Class A  • SAFETY : IEC/EN61010-1

#### Typical performance graph



Media: Water  $\triangle p$ : 0.9 [bar] Temp: 20°C

## Proportional | GEM-SOL | Precise Isolated Proportional 2 Way NC



#### How to Order

GEM-CPR	-	PORT		FUNCTI	ON	PRESSUR	E	SEALS		MANUA OVERRI		-	CONTRO SIGNAL	_	VOLTAGE	
		1/2" BSP	40	2W NC	1	Vacuum	1	FKM	٧	Plastic	1		0-5 V	1	12-24 VDC	1
		1/2" NPT	41			Pressure <sup>(1)</sup>	2	FPDM	F				4-20 mA	2	12-24 VAC	2

#### Example: GEM-CPR-4011E1-11

Precise Isolated proportional valve, 1/2" BSP, 2W NC, Vacuum,

EPDM seals, plastic manual override, with 0-5V control signal, 12-24 VDC



(1) Maximum inlet pressure: 1 bar

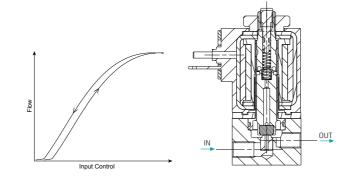
\*Please specify the working pressure range when placing an order

<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

## **Proportional**

## **G65-PR |** Proportional 2 Way NC





#### Technical Data

Function	2 Way NC								
Ports size	M5, #10UNF, 1/8" BSP & NPT								
Orifice size	See table  Vacuum - see table								
Pressure range									
Kv (l/min)	See table								
Temperature range	Fluid: -10°C to 80°C (no freezing)  Ambient: -10°C to 55°C								
Materials in contact with media	Main Valve: Aluminium, Brass, Stainless Steel AISI 316 Solenoid Operator: Stainless Steel AISI 300 & 400 series, Brass Seals: NBR, FKM, EPDM (other, on request) Guide rings: PTFE								
Media	Air, water, oil								
The control parameter is the current in the coil!  Operating current  Electrical connection	Max. 1500[mA] standard voltage 24V DC(=) Per DIN 43650-b, or 2 flying leads 18AWG (0.75mm²) 300 mm length								
Standard protection class	IP65 with connector								

• Media: Max. viscosity 21mm²/s

#### Guidelines for selection:

- 1. The pressure drop ( $\triangle P$ ) on the valve should be 30-50% or higher, of the total pressure drop in the system.
- 2. Special consideration should be taken in choosing the right Kv of the valve as this factor determines the flow and pressure drop of the valve.
- 3. To achieve better regulation performance when working without a control unit, the maximum pressure should be 1.2 times the working pressure. The maximum pressure can be adjusted using the upper screw.
- 4. Inlet pressure should be kept constant during operation.

#### Standard calibration pressure (bar)

	Or	ifice s	ize (m	m)
	0.8	1.0	1.2	1.6
Pressure rating [bar] (1)	10	8	6	4
Flow factor Kv(I/min)	0.4	0.5	0.65	1.2

(1) From technical vacuum to max. rating (2) Other calibration pressures on request

#### Flow regulation:

With control unit PWM 500[Hz] measured at constant  $\Delta P$  (delta P)

<5% of F.S Hysteresis <3% of F.S Repeatability Sensitivity <2% of F.S

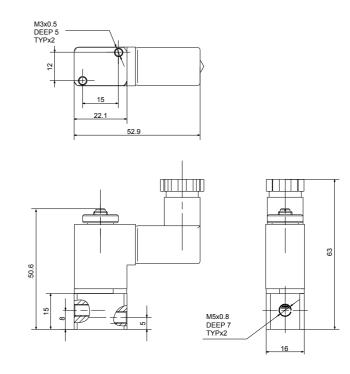
#### Voltage & Power Consumption

	AC 5	i0Hz	DC (W)
V	3.2VA	3.6VA	3
12			•
24			•
110			
230			

Available options

## Proportional | G65 | 2 Way NC

#### **Dimensions**



#### How to Order

G65-PR	- BODY (1)	BODY (1)		BODY (1)		PORT		FUNCTION		ORIFICE		SEALS			-	CONNECTOR	
	Aluminium	1	M5	00	2W NC	1	0.8	1	NBR	N	None	0		without	0		
	Brass 2		#10UNF	01			1.0	2	FKM	٧				with	1		
	Stainless Steel	3	1/8" BSP	10		1.2	3	EPDM	Ε								
			1/8" NPT	11			1.6	4									

#### Example: G65-PR-21014N0-1

G65 proportional direct operated, brass, 1/8" BSP, 2W NC, 1.6 orifice, NBR, without manual override, with connector.



(1) For Stainless Steel tube, add "s": e.g G65-PR- xs x x x x - x

<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

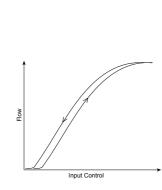
## **Proportional**

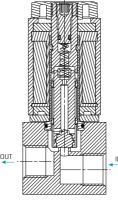
## **G80-PR |** Proportional 2 Way NC



Stainless Steel | 1/8"







#### Technical Data

Function	2 Way NC
Ports size	M5, #10UNF, 1/8" BSP & NPT
Orifice size	See table
Pressure range	Vacuum - see table
Kv (l/min)	See table
Temperature range	Fluid: -10°C to 80°C (no freezing) Ambient: -10°C to 55°C
Materials in contact with media	Main Valve: Aluminium, Brass, Stainless Steel AISI 316 Solenoid Operator: Stainless Steel AISI 300 & 400 series, Brass Seals: NBR, FKM, EPDM (other, on request) Guide rings: PTFE
Media	Neutral gases, water, oil Max. viscosity 21mm²/s
The control parameter is the current in the coil!  Operating current	100-500[mA] standard voltage 24V DC(=)
Electrical connection	Per DIN 43650-b, or 2 flying leads 18AWG (0.75mm²) 300 mm length
Standard protection class	IP65 with connector

#### Guidelines for selection

- 1. The pressure drop ( $\triangle P$ ) on the valve should be 30-50% or higher, of the total pressure drop in the system.
- 2. Special consideration should be taken in choosing the right Kv of the valve as this factor determines the flow and pressure drop of the valve.
- 3. To achieve better regulation performance when working without a control unit, the maximum pressure should be 1.2 times the working pressure. The maximum pressure can be adjusted using the upper screw.
- 4. Inlet pressure should be kept constant during operation.

#### Standard calibration pressure (bar)

						_
		Orif	fice s	ize (n	nm)	
	1.0	1.2	1.6	2.0	2.4	3.0
Pressure rating (bar)(1)	10	8	6	5	4	2.5
Flow factor Kv(I/min)	0.5	0.65	1.0	1.6	2.0	2.8

(1) From technical vacuum to max, rating

(2) Other calibration pressures on request

#### Flow regulation:

With control unit PWM 500[Hz] measured at constant  $\Delta P$  (delta P) Hysteresis <5% of F.S Repeatability <3% of F.S <2% of F.S Sensitivity

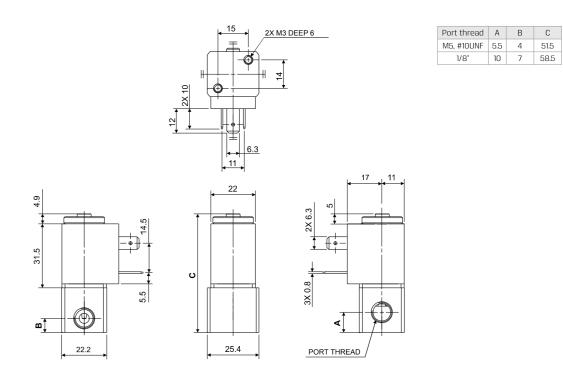
#### Voltage & Power Consumption

I	DC (W)	
V	6.5	3
6	•	•
12	•	•
24	•*	•
110		
230		

- Available options
- \* 24VDC is 6Watt, 12VDC is 6.5Watt

#### Proportional | G80 | 2 Way NC

#### **Dimensions**



#### How to Order

	1000 00	'' C	iCi													
	G80-PR	-	BODY (1)	BODY (1)			FUNCTION		ORIFICE		SEALS		MANUAL OVERRIDE		CONNECT	ror .
			Aluminium 1		M5	00	2W NC	1	1.0	1	NBR	N	None	0	without	0
			Brass	2	#10 UNF	01			1.2	2	FKM	V			with	1
			Stainless Steel	3	1/8" BSP	10			1.6	3	EPDM	Ε				
					1/8" NPT	11			2.0	4						
									2.4	5						
									3.0	6						
									other	9						

#### Example: G80-PR-21015N0-1

G80 proportional direct operated, brass, 1/8"BSP,

2W NC, 2.4 orifice, NBR, without manual override, with connector.

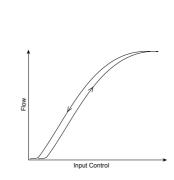


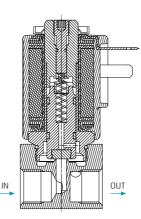
\* To order valves manufactured according to your specific requirements, please contact our technical sales department.

#### **Proportional**

## **GEM-PR |** Proportional 2 Way NC







Stainless Steel

#### Technical Data

Function	2 Way NC
Ports size	1/8", 1/4" BSP & NPT
Orifice size	See table
Pressure range	See table
Kv (l/min)	See table
Temperature range	Fluid: -10°C to 80°C (no freezing) Ambient: -10°C to 55°C
Materials in contact with media	Main Valve: Aluminium, Brass, Stainless Steel AISI 316 Solenoid Operator: Stainless Steel AISI 300 & 400 series Seals: NBR, FKM, EPDM, polyurethane, PTFE Guide rings: PTFE
Media	Neutral gases, water, oil Max. viscosity 21mm²/s
The control parameter is the current in the coil.  Operating current	100-500[mA] standard voltage 24V DC(=)
Electrical connection	Per DIN 43650-a, or 2 flying leads 18AWG (0.75mm²) 300 mm length
Standard protection class	IP65 with connector  * Option : IP68 (please refer to GEM-BP Coil)

#### Guidelines for selection

- 1. The pressure drop ( $\triangle P$ ) on the valve should be 30-50% or higher, of the total pressure drop in the system.
- 2. Special consideration should be taken in choosing the right Kv of the valve as this factor determines the flow and pressure drop of the valve.
- 3. To achieve better regulation performance when working without a control unit, the maximum pressure should be 1.1 times the working pressure. The maximum pressure can be adjusted using the upper screw.
- 4. Inlet pressure should be kept constant during operation.

#### Standard calibration pressure (bar)

	Orifice size (mm)										
	0.8	1.2	1.6	2.0	2.4	3.0	4.0				
Pressure rating(bar) (1)	16	12	10	8	6	3.5	2				
Flow factor Kv(I/min)	0.6	1.1	1.7	2.5	3.5	4.5	5				

(1) From technical vacuum to max. rating (2) Other calibration pressures on request

#### Flow regulation:

With control unit PWM 500[Hz] measured at constant  $\Delta P$  (delta P).

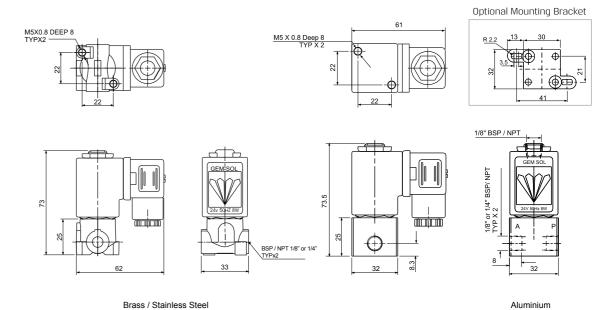
Hysteresis <5% of F.S <3% of F.S Repeatability <2% of F.S Sensitivity

#### Voltage & Power Consumption

	DC (W)												
V	10	5.5	3.5										
6													
12													
24	•												
48													
110													
120													
220													
230													
240													

## Proportional | GEM-SOL | Proportional 2 Way NC

#### **Dimensions**



#### How to Order

GEM-PR	-	BODY		PORT		FUNCTI	ON	ORIFICE		SEALS		MANUA OVERRID		-	CONNECTOR	₹
		Brass	2	1/8" BSP	10	2W NC	1	0.8	1	NBR	N	None	0		without	0
		Stainless Steel	3	1/8" NPT	11			1.2	2	FKM	V				with	1
		Aluminium	5	1/4" BSP	20			1.6	3	EPDM	Ε					
				1/4" NPT	21			2.0	4	Polyurethane	Р					
								2.4	5	PTFE	T					
								3.0	6							
								4.0	7							

#### Example: GEM-PR-21015N0-1

GEM-SOL proportional direct operated, brass, 1/8"BSP,

2W NC, 2.4 orifice, NBR, without manual override, with connector.



<sup>\*</sup> Please specify the working pressure range when placing an order

<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

## High pressure

## **GEM-HP |** 1/4" - 1" 2 Way NC, NO





Brass | 1/2"

Stainless Steel | 1/2"

#### Technical Data

Function	2 Way NC, NO					
Ports size	1/4", 3/8", 1/2", 3/4", 1" BSP & NPT					
Pressure range	See table					
Kv (l/min)	See table					
Temperature range	Fluid: -10°C to 80°C (no freezing)  Ambient: -10°C to 50°C					
Materials in contact with media	Main Valve: Brass, Stainless Steel AISI 316 Solenoid Operator: Stainless Steel AISI 300 & 400 series Seals: Polyurethane, FKM*, EPDM*, PTFE * The orifice seal is PTFE					
Coil voltage	Voltage and power consumption - see table     All Baccara coil voltages are ± 10% of nominal					
Standard protection class	IP65 with connector  * Option : IP68 (please refer to GEM-BP Coil)					

<sup>·</sup> Latch valves are available upon request.

#### Pressure (bar) & Flow table NC

Size	Orifice (mm)	Pressure (bar)	Kv(l/min)
1/4"	8		12
3/8"	8		16
1/2"	12	1 to 60	35
3/4"	20		130
1"	25		200

#### Pressure (bar) & Flow table NO

Size	Orifice (mm)	Pressure (bar)	Kv(l/min)
1/4"	8		12
3/8"	8		16
1/2"	12	1 to 30	35
3/4"	20		130
1"	25		200

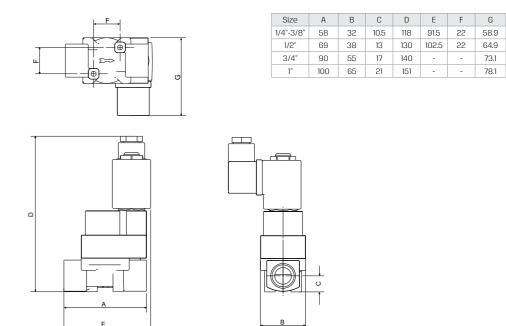
#### Voltage & Power Consumption

		DC (W)							
		50 Hz			60 Hz			'	
V	8	5.5	2.5	8	5.5	2.5	10	5.5	3.5
6							•		
12	•			•			•		
24	•			•			•		
48	•			•			•		
110	•			•			•		
120	•			•					
220	•			•			•		
230	•			•					
240	•			•			•		

Available options

## High pressure | GEM-SOL | 1/4" - 1" 2 Way NC, NO

#### **Dimensions**



#### How to Order

		*			olease define what is needed (DC, AC)
TION	SEALS	-	VOLTAGE	POWER	CONNECTOR

	GEM-HP	-	BODY		PORT		FUNCTIO	ON	SEALS		-	VOLTAGE		POWER	?	CONNECTOR	
			Brass	2	1/4" BSP	20	2W NC	1	Polyurethane	Р		W/out coil	0	No coil	0	without	0
			Stainless Steel	3	1/4" NPT	21	2W NO	2	FKM (1)	V		6	1	AC8W 50Hz	1	with	1
					3/8" BSP	30			EPDM (1)	E		12	2	AC8W 60Hz	2	with LED	2
					3/8" NPT	31			PTFE	Т		24	3	DC10W	3	with bi- color LED	3
					1/2" BSP	40						48	4			flying leads coil	4
					1/2" NPT	41						110	5			with 1/2" Hub	5
					3/4" BSP	50						120	6			surge protec- tion with LED	6
					3/4" NPT	51						220	7A			connector with moulded cable	7
					1" BSP	60						230	7			other	9
					1" NPT	61						240	8				
Ex	ample : GE	M-H	IP-2201P-32	21								Latch/ other (2)	9				

GEM-SOL high pressure pilot operated, brass, 1/4"BSP, 2W NC, polyurethane seals, 24V AC 8W 60Hz with connector.

GEM-HP - 2 20 1 P - 3 2 1	GEM-HP - 2	20	1	P	- 3	2	1
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- (1) The orifice seal is PTFE
- (2) For specifying Latch type coil, please refer to GEM-A3P valve How to Order table.

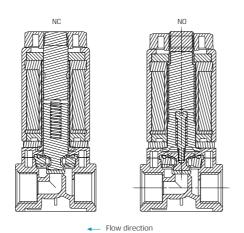
<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

#### Isolated

**G80-CS |** Chem-Sol 1/8" 2 Way NC, NO



2W NC | Pressure



#### Technical Data

Function	2 Way NC, NO
Ports size	1/8" BSP & NPT
Orifice size	4 mm
	-1 to 1 bar
Pressure range	Note : for other pressures, please contact
	our technical sales department
Kv (I/min)	4 l/min
Temperature range	Fluid: 5°C to 50°C (no freezing)
lemperature range	Ambient : -10°C to 50°C
	Main Valve:
	PVC
Materials in contact	Solenoid Operator:
with media	Stainless Steel AISI 300 & 400 series, Brass
	Seals:
	FKM, EPDM
	Chemical process
Typical applications	Water treatment
	Analysis device etc
Coil voltage	Voltage and power consumption - see table
oon voitage	All Baccara coil voltages are ± 10% of nominal
Standard protection class	IP65 with plug attached

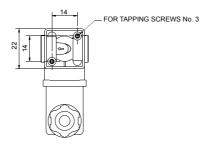
#### Voltage & Power Consumption

	_					
		DC (W)				
	50	50 Hz 60 Hz				(VV)
V	7.5	4	6	3	6.5	3
6					•	•
12	•	•	•	•	•	•
24	•	•	•	•	• (1)	•
110	•	•	•	•		
230	•	•	•	•		

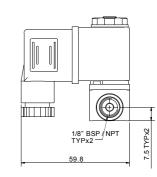
• Available options

## Isolated | G80 | Chem-Sol 1/8" 2 Way NC, NO

#### **Dimensions**







#### How to Order

G80-CS	-	BODY		PORT		FUNCTI	ON	PRESSUF	RE	SEALS	
		Plastic	4	1/8" BSP	10	2W NC	1	Vacuum	1	FKM	V
				1/8" NPT	11	2W NO	2	Pressure	2	EPDM	Ε

\* When ordering without coil, please define what current and pressure rating is needed (DC, AC)

-	VOLTAGE	POWER		CONNECTOR		
	W/out coil	0	No coil	0	without	0
	6 1		AC7.5W 50Hz	1	with	1
	12	2	AC6W 60Hz	2	with bi- color LED	2
	24	3	DC6.5W (1)	3	surge protection with LED	3
	110	5	AC4W 50Hz	4	flying leads coil	4
	230	7	AC3W 60Hz	5	other	9
	other 9		DC3W	7		

Example: G80-CS-41012V-321

G80 Chem-Sol, PVC body, 1/8"BSP, 2W NC, pressure,

FKM, 24V AC 6W 60Hz with connector.

G80-CS - 4 10 1 2 V - 3 2 1

(1) 24VDC is 6Watt, 12VDC is 6.5Watt

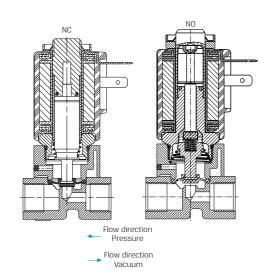
<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

#### Isolated

## GEM-C | Chem-Sol 1/4" 2 Way NC, NO



2WNC | Vacuum



#### Technical Data

Function	2 Way NC, NO
Ports size	1/4" BSP & NPT
Orifice size	4.5mm
Pressure range	See table
Kv (I/min)	5 l/min
Temperature range	Fluid: 5° to 50°C (no freezing) Ambient: -10°C to 50°C
Materials in contact with media	Manual override: NC : Plastic NO : Manual override is not available Main Valve: Reinforced PPA Seals: FKM, EPDM, Silicone
Applications	Chemical process     Water treatment     Analysis device etc
Coil voltage	Voltage and power consumption - see table     All Baccara coil voltages are ± 10% of nominal
Standard protection class	IP65 with connector  * Option : IP68 (please refer to GEM-BP Coil)

#### Pressure (bar) table NC

Coil	Flow direction not restricted	Flow direction restricted		
ADC *	0 to 2.5 bar	0 to 0.6 bar		
AC 8W	0 to 2.5 bar	0 to 0.7 bar		
AC 5.5W	0 to 2 bar	0 to 0.5 bar		
DC 5.5W	0 to 1.5 bar	0 to 0.4 bar		

#### Vacuum (bar) table NC

Coil	Flow direction not restricted	minimum △p
ADC *	-1 to 0 bar	
AC 5.5W	-1 to 0 bar	1 bar
DC 5.5W	-1 to 0 bar	

#### Pressure (bar) table NO

Coil & power rating	Flow direction not restricted	Flow direction restricted (1)
ADC *, AC 8W or DC10W	0 to 1 bar	0 to 0.5 bar
5.5W AC/DC	0 to 1 bar	0 to 0.5 bar

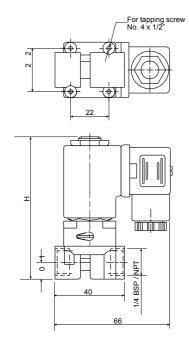
- (1) Higher input pressure of up to 1atm can be achieved with minimal pressure drop on the valve of 0.3atm
- \* ADC valves are only suitable for use with AC8W or DC10W coils.

#### Voltage & Power Consumption NC & NO valves

			DC (W)							
		50 Hz			60 Hz		DC (W)			
V	8	5.5	2.5	8	5.5	2.5	10	5.5	3.5	
6							•	•		
12	•			•			•	•		
24	•	•		•	•		•			
48	•			•			•			
110	•			•	•		•			
120	•			•						
220	•	•		•			•			
230	•	•		•	•					
240	•			•			•			

## Isolated | GEM-SOL | Chem-Sol 1/4" 2 Way NC, NO

#### **Dimensions**



GEM	
24/5	OHz 8W
	9.

Type	Valve Description	Н
NC	GEM-C-12 □1	81
NO	GEM-C-12 □2	84.5

#### How to Order

GEM-C	-	BODY		PORT		FUNCTION	ON	PRESSUR	!E	SEALS		MANUA OVERRIDI		-
		Plastic	1	1/4" BSP	20	2W NC	1	Vacuum	1	FKM	V	None	0	
				1/4" NPT	21	2W NO	2	Pressure	2	EPDM	Ε	Plastic	1	
										Silicone	S			

-	VOLTAGE		POWER	CONNECTOR			
	W/out o		No coil	0	without	0	
	6 1		AC8W 50Hz	1	with	1	
	12	2	AC8W 60Hz	2	with LED	2	
	24	3	DC10W	3	with bi- color LED	3	
	48	4	AC5.5W 50Hz	4	flying leads coil	4	
	110	5	AC5.5W 60Hz	5	with 1/2" Hub	5	
	120	6	DC5.5W	7	surge protec- tion with LED	6	
	220	7A			connector with moulded cable	7	
	230	7			other	9	
	240	8					
	Latch/ other (2)	9					

#### Example: GEM-C-12012V1-321

GEM-SOL Chem-Sol, PPA, 1/4"BSP, 2W NC, Pressure, FKM, plastic manual override, 24V AC 8W 60 Hz with connector.

- (1) NO manual override is not available
- (2) For specifying Latch type coil, please refer to GEM-A3P valve How to Order table.
- \* Note: When ordering without coil, please define what current and pressure rating is needed (DC, AC or ADC), otherwise an ADC valve will be supplied.

<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

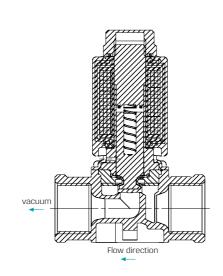
#### Isolated

**SOLENOID VALVES** 

## GEM-C | Chem-Sol 1/2" 2 Way NC







1/2" | Vacuum

with Manual Override

#### Technical Data

2 Way NC
1/2" BSP & NPT
8mm
See table
18 I/min
Fluid: 5°C to 50°C (no freezing) Ambient: -10°C to 50°C
Manual override: Plastic * Available for vacuum application only Main Valve: PVC Seals: FKM, EPDM
Chemical process     Water treatment     Analysis device etc
<ul> <li>Voltage and power consumption - see table</li> <li>All Baccara coil voltages are from</li> <li>5% to ±10% of nominal</li> </ul>
IP65 with connector * Option : IP68 (please refer to GEM-BP Coil)

<sup>•</sup> Supplied with mounting threads on request, please specify.

#### Pressure (bar) table NC

Coil	Flow direction not restricted	Flow direction restricted
AC 8W, DC10W	0 to 0.7 bar	Min dp 0.3 bar

#### Vacuum (bar) table NC

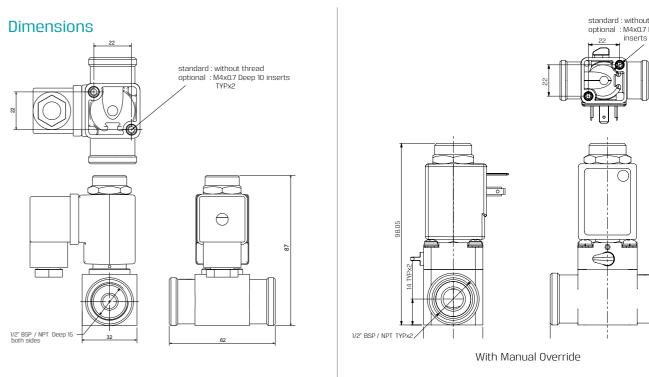
Coil	Flow direction not restricted	Flow direction restricted
AC 8W	-1 to 0.5 bar	-1 to 0.5 bar
AC 5.5W	-0.5 to 0.5 bar	-0.8 to 0.5 bar
DC 10W	-0.4 to 0.5 bar	-0.6 to 0.5 bar

#### Voltage & Power Consumption

			DC (M)								
		50 Hz			60 Hz			DC (W)			
V	8	5.5	2.5	8	5.5	2.5	10	5.5	3.5		
6							• •				
12	• •			• •			• •				
24	• •	•		• •	•		• •				
48	• •			• •							
110	• •			• •	•		• •				
120	• •			• •							
220	• •	•		• •	•		• •				
230	• •	•		• •	• •						
240	• •			• •			• •				

- Available options :
- Vacuum
- Pressure

## Isolated | GEM-SOL | Chem-Sol 1/2" 2 Way NC



#### How to Order

GEM-C	-	PORT		PORT		FUNCTION		PRESSURE		SEALS		MANUAL OVERRIDE	
		1/2" BSP	40	2W NC	1	Vacuum	1	FKM	V	None	Null		
		1/2" NPT	41			Pressure	2	EPDM	E	Plastic (1)	1		

\* When ordering without coil, please define what

current and pressure rating is needed (DC, AC)								
VOLTAGE		POWER		CONNECTOR				
W/out coil	0	No coil	0	without	0			
6	1	AC8W 50Hz	1	with	1			
12	2	AC8W 60Hz	2	with LED	2			
24	3	DC10W	3	with bi- color LED	3			
48	4	AC5.5W 50Hz	4	flying leads coil	4			
110	5	AC5.5W 60Hz	5	with 1/2" Hub	5			
120	6			surge protec- tion with LED	6			
220	7A			connector with moulded cable	7			
230	7			other	9			
240	8							
Latch/ other (2)	9							

Example: GEM-C-4011V1-321

GEM-SOL Chem-Sol, 1/2"BSP, 2W NC for vacuum, FKM, plastic manual override, 24V AC 8W 60Hz with connector.

- (1) Available for Vacuum application only
- (2) For specifying Latch type coil, please refer to GEM-A3P valve How to Order table

<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

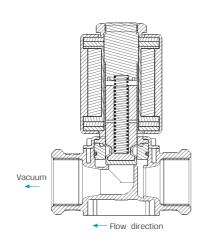
#### Isolated

## GEM-C | Chem-Sol 3/4" 2 Way NC

**SOLENOID VALVES** | Special Purpose



3/4" | Vacuum



#### Technical Data

	Function	2 Way NC
	Ports size	3/4" BSP & NPT
Ì	Orifice size	14mm
	Pressure range	See table
	Kv (I/min)	40 l/min
	Temperature range	Fluid: 5°C to 50°C (no freezing) Ambient: -10°C to 50°C
	Materials in contact with media	Main Valve: PVC Seals: FKM, EPDM
	Applications	Chemical process     Water treatment     Analysis device etc
	Coil voltage	Voltage and power consumption - see table All Baccara coil voltages are from -5% to ±10% of nominal AC - inrush 65VA at 50 Hz holding 32VA (18W) at 50 Hz DC - 38W
	Standard protection class	IP65 with connector * Option : IP68 (please refer to GEM-BP Coil)

#### Pressure (bar) table NC

Coil *	Flow direction not restricted	Flow direction restricted
AC / DC	0 to 3 bar	Min dp 1 bar

<sup>\*</sup> Coil : Suitable for all available wattage, see How to Order table

#### Vacuum (bar) table NC

Coil *	Flow direction not restricted	Flow direction restricted
AC / DC	-1 to 0.5 bar	-1 to 0.5 bar

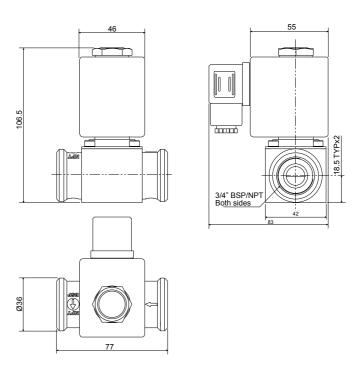
<sup>\*</sup> Coil : Suitable for all available wattage, see How to Order table

#### Voltage & Power Consumption

		AC (W		
	50	Hz	60 Hz	DC (W)
V	38	18	38	38
12				•
24	•	•		•
110		•		
120			•	•
230	•			•

<sup>•</sup> Available options

#### **Dimensions**



#### How to Order

GEM-C	-	PORT		ORT FUNCTION		PRESSURE		SEALS		-
		3/4" BSP	50	2W NC	1	Vacuum	1	FKM	V	
		3/4" NPT	51			Pressure	2	EPDM	Е	

\* When ordering without coil, please define what current and pressure rating is needed (DC, AC)

VOLTAGE		POWER		CONNECTOR		
W/out coil	0	No coil	0	without	0	
12	2	AC38W 50Hz	Ε	with	1	
24	3	AC38W 60Hz	F	with LED	2	
110	5	AC18W 50Hz	G	with bi- color LED	3	
120	6	DC38W	J	with 1/2" Hub	5	
230	7			surge protec- tion with LED	6	
Latch/ other (1)	9			connector with moulded cable	7	
				other	9	

Example: GEM-C-5011V-3G1

GEM-SOL Chem-Sol, 3/4"BSP, 2W NC for vacuum, FKM, 24V AC 18W 50Hz with connector.

(1) For specifying Latch type coil, please refer to GEM-A3P valve - How to Order table.

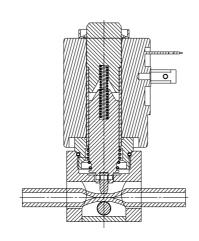
<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

## **Pinch Valves**

## **GEM-P |** Pinch valve 2 Way NC

**SOLENOID VALVES** | Special Purpose





#### Technical Data

Function	2 Way NC
Tubes	Silicone tubes : 6x4mm, 8x5mm, 9.5x6.5mm
Pressure range	0-1 bar
Tomporeture rende	Fluid: -10°C to 80°C (no freezing)
Temperature range	Ambient : -10°C to 50°C
	Valve:
Materials	Aluminium
Waterials	Solenoid Operator:
	Stainless Steel AISI 300 & 400 series
Materials in contact	None
with media	* fluid flows through silicone tube
	Where corrosive or contaminated fluid
	must be controlled, such as in :
Applications	Laboratories
	Industrial and irrigation control
	Analysis devices
	Voltage and power consumption - see table
	All Baccara coil voltages are ± 10% of nominal
Coil voltage	• DC10W
	• DC 14W - max 70% duty cycle
	• Ton = 7 [min] max
Standard protection class	IP65 with connector
Staridard protection class	* Option : IP68 (please refer to GEM-BP Coil)

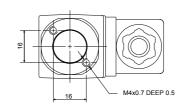
#### • For AC, use rectifier connector.

#### Voltage & Power Consumption

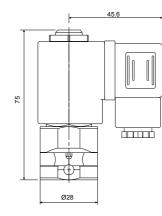
	[	DC (W)		
V	14	10	5.5	3.5
6		•		
12		•		
24	•	•		
48		•		
110		•		
120				
220		•		
230				
240		•		

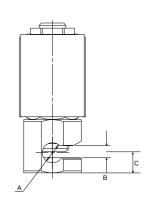
Available options

#### **Dimensions**



	А	В	С
GEM - P - 1□	6.5	5	10
GEM - P - 23□	9.5	6.5	10





#### How to Order

 1000 00	010	acı										
GEM-P	-	TUBE		FUNCTIO	ON	-	VOLTAG	ŝΕ	POWER	(2)	CONNECTOR	
		Ø 6x4	1	2W NC	1		6	1	DC 10W	3	without	0
		Ø 8x5	2				12	2	DC 14W	8	with	1
		Ø 9.5x6.5	3				24	3			with LED	2
							48	3			with bi- color LED	3
							110	5			flying leads coil	4
							220	7A			with 1/2" Hub	5
							240	8			surge protec- tion with LED	6
							Latch/ other (1)	9			connector with moulded cable	7
											other	9

Example: GEM-P-11-331

GEM-SOL pinch valve for Ø6x4 silicone tube, 2W NC 24V DC 10W with connector



(1) For specifying Latch type coil, please refer to GEM-A3P valve - How to Order table.



<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

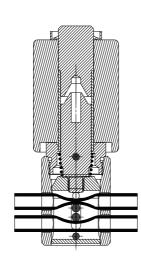
Pinch Valves | GEM-SOL | 3 Way

## **SOLENOID VALVES** | Special Purpose

## **Pinch Valves**

## **GEM-P |** Pinch valve 3 Way





#### Technical Data

Function	3 Way
Tubes	Silicone tubes : 6x4mm
Pressure range	0-1 bar
Temperature range	Fluid: -10°C to 80°C (no freezing)  Ambient: -10°C to 50°C
Materials	Valve: Aluminium Solenoid Operator: Stainless Steel AISI 300 & 400 series
Materials in contact with media	None * fluid flows through silicone tube
Applications	Where corrosive or contaminated fluid must be controlled, such as in :  Laboratories  Industrial and irrigation control  Analysis devices
Coil voltage	Voltage and power consumption - see table All Baccara coil voltages are ± 10% of nominal DC 14W - max 70% duty cycle Ton = 7 [min] max
Standard protection class	IP65 with connector  * Option : IP68 (please refer to GEM-BP Coil)

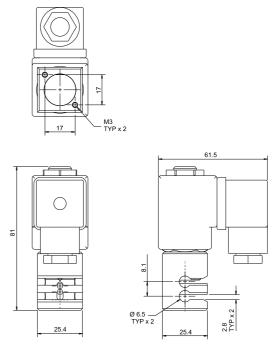
<sup>•</sup> For AC, use rectifier connector.

#### Voltage & Power Consumption

voltage a rower oc											
DC (W)											
V	14	10	5.5	3.5							
6											
12											
24	•										
48											
110											
120											
220											
230											
240											

Available options

#### **Dimensions**



#### How to Order

	•										
GEM-P	-	TUBE		FUNCT	ION	-	VOLTAGE	Ξ	POWER	CONNECTOR	!
		Ø 6x4	1	3W	3		24	3	DC 14W 8	3 without	0
										with	1
										with LED	2
										with bi- color LED	3
										flying leads coil	4
										with 1/2" Hub	5
										surge protec- tion with LED	6
										connector with moulded cable	7
										other	9

Example: GEM-P-13-381 GEM-SOL pinch valve for Ø6x4 silicone tube, 3W, 24V DC 14W with connector



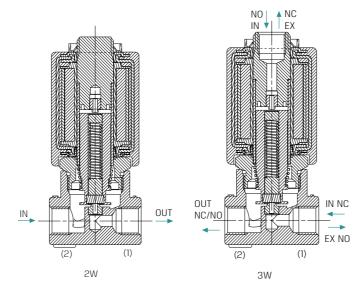
<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

#### Latch

**SOLENOID VALVES** 

# **GEM-A3P |** Latch 3 positioning manual override 2 Way, 3 Way NC, NO





#### Technical Data

Function	2 Way, 3 Way NC, NO
Ports size	1/8" and 1/4" BSP & NPT
Orifice size	See table
Pressure range	See table
Kv (l/min)	See table
Temperature range	Fluid: -10°C to 80°C (no freezing) Ambient: -10°C to 50°C
Materials in contact with media	Manual override: Plastic Main Valve: Brass Solenoid Operator: Stainless Steel AISI 300 & 400 series Seals: NBR, FKM, EPDM, FFKM or PTFE
Media	Air, water, oil
Coil type	Latch
Standard protection class	IP65 with connector * Option: IP68 (please refer to GEM-BP Coil)

#### Max. Pressure (bar) 2W NC table

Orifice (mm)	0.8	1.2	1.6	2.0	2.4	3.0	4.0
Pressure (bar)	16	16	16	16	16	16	8
Flow factor Kv(I/min)	0.5	1.1	1.7	2.5	3.5	4.5	5

#### Max. Pressure (bar) 2W NO table

Orifice (mm)	8.0	1.2	1.6	2.0	2.4	3.0
Pressure (bar)	16	16	16	16	15	10
Flow factor Kv(I/min)	0.5	1.1	1.7	2.5	3.5	4.5

#### Max. Pressure (bar) 3W NC table

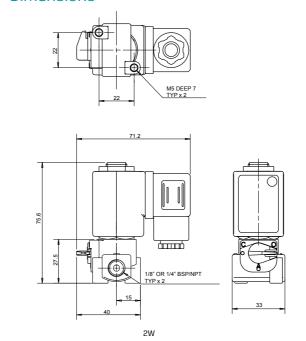
Orifice (mm)	0.8	1.2	1.6	2.0	2.4	3.0
Pressure (bar)	16	16	16	14	9	5
Flow factor Kv(I/min)	0.5	1.1	1.7	2.5	3.5	4.5

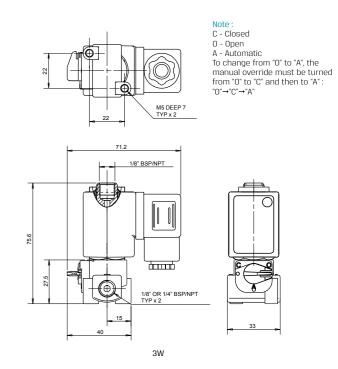
#### Max. Pressure (bar) 3W NO table

Orifice (mm)	0.8	1.2	1.6	2.0	2.4	3.0
Pressure (bar)	16	16	16	12	10	7
Flow factor Kv(I/min)	0.5	1.1	1.7	2.5	3.5	4.5

## Latch | GEM-SOL | 3 positioning manual override 2, 3 Way NC, NO

#### **Dimensions**





#### How to Order

GEM-A3P	-	BODY		PORT		FUNCTI	ON	ORIF	ICE	SEALS		-	LATCH T	YPE (1)	CONNECTOR	
		Brass	2	1/8" BSP	10	2W NC	1	0.8	1	NBR	N		2Ω	LDO	without	0
				1/8" NPT	11	2W NO	2	1.2	2	FKM	V		5Ω	IL	with	1
				1/4" BSP	20	3W NC	3	1.6	3	EPDM	Ε		13Ω	EL	flying leads coil	4
				1/4" NPT	21	3W NO	4	2.0	4	FFKM	K		20Ω	OL	with 1/2" Hub	5
								2.4	5	PTFE	Т		53Ω	DL	connector with moulded cable	7
								3.0	6						other	9
								4.0	7							

Example: GEM-A3P-21015N-LD01

GEM-SOL latch 3 positioning manual override, brass, 1/8"BSP, 2W NC, 2.4 orifice,

NBR,  $2\Omega$  latch with connector.



(1) Choose latch type according to which latch system you have.

<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

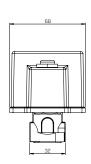
## Long Distance | GEM-SOL

#### LDOS | Long distance operating solenoid





908



Assembled with GEM-S solenoid



Assembled with GEM-A solenoid

# A small section conductor can be used at a distance of up to 5 kms.

#### Technical Data

Current	24V AC : Inrush 210mA   Holding 18mA 12V DC : Inrush 120mA   Holding 5mA
Pressure range	See table
Delay time	See table
Connection	DIN 43650 Connecting box
Ambient temp	-10°C to 70°C
Operation	Only with a Baccara valve
Applications	Cost saving wiring for remote solenoid operation  Power saving and heat prevention on continuous energized solenoid
Voltage	Voltage and power consumption - see table     +10% -10% of nominal
Standard protection class	IP65 with connector

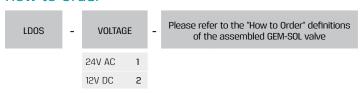
<sup>\*</sup> For recommended wire parameters, please refer to Long distance operators charts

#### Pressure (bar) table

Function	Orifice (mm)	Pressure
	1.6	16
3W NC	2.0	10
	2.4	8
	1.6	16
3W NO	2.0	12
	2.4	8

Delay time (sec) at a nominal voltage	Distance (Km)	Conduit Section (mm)
	2.4	0.5
4-5	4.8	1.0
	7.5	1.5

#### How to Order



#### Example: LDOS-1-GEM-A-21035NO

LDOS 24V AC is attached to a GEM-SOL latch coil, direct operated, brass, 1/8"BSP, 3W NC, 2.4 orifice, NBR, no manual override.

LDOS	-	1	_	GEM-A	-	2	10	3	5	N	0

#### Voltage & Power Consumption

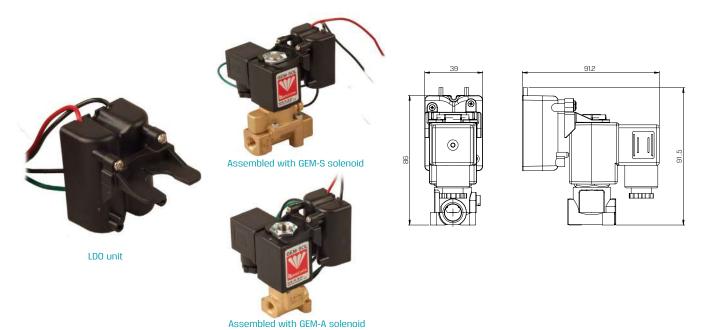
	AC	(W)	
	50 Hz	60 Hz	DC (W)
V			
12			•
24	•	•	

Available options

<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

## Long Distance | GEM-SOL

#### GEM-LDO | Long distance operator 2 Way, 3 Way NC, NO



## A small section conductor can be used at a distance of up to 5 kms

#### Technical Data

Function	2 Way, 3 Way NC, NO
Current	Holding 4mA
Pressure range	Refer to working pressure definitions of the valve that the GEM-LDO is assembled on, with DC10W/AC8W
Power	• DC12V (0.05W) up to DC24V (0.1W) • 24V AC: 0.3W
Connection	Red/Black - power supply   Green/Black - coil Lead wire length - 28cm PVC coated AWG 18 UL 1007
Ambient temp	-10°C to 70°C
Operation	Only with GEM-BL-LDO coil and Baccara valve
Applications	Cost saving wiring for remote solenoid operation Power saving and heat prevention on continuous energized solenoid
Voltage	Voltage and power consumption - see table
Standard protection class	IP67 (LD0 only)

* For recommended wire parameters	, please refer to Long	distance operators charts
-----------------------------------	------------------------	---------------------------

Voltage	Distance	Conduit	Delay Time (sec)			
voitage	(km)	section (mm²)	0n	Off		
12/24	0		3	1		
12	5	0.5	12	1		
24	5	0.5	8	1		

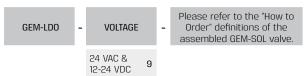
<sup>\*</sup> Max conduit resistance  $390\Omega$  at nominal voltage

#### Voltage & Power Consumption

	AC	(W)					
	50 Hz	60 Hz	DC(W)				
V	0.3	0.3	0.05	0.1			
12			•				
24	•	•		•			

<sup>•</sup> Available options

#### How to Order



#### Example: GEM-LDO-9-GEM-A-21035NO

GEM-LDO is attached to a GEM-SOL latch coil, direct operated, brass 1/8"BSP, 3W NC, 2.4 orifice, NBR, no manual override.

	1						
GEM-LDO - 9	-  GEM-A	-  2	10	3	5	N	0

<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

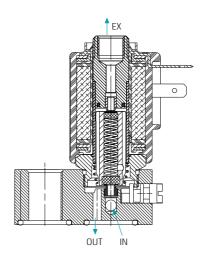
#### **Sub-base**

## GEM-N | NAMUR 3 Way NC



**SOLENOID VALVES** | Special Purpose

plastic manual override



#### Technical Data

Function	3 Way NC
Orifice size	See table
Pressure range	See table • Higher pressures are available
Kv (I/min)	See table
Temperature range	Fluid: -10°C to 80°C (no freezing) Ambient: -10°C to 50°C
Materials in contact with media	Manual override: Plastic, Brass Main Valve: Aluminium Solenoid Operator: Stainless Steel AISI 300 & 400 series Seals: NBR, FKM
Media	Air, water, oil
Coil voltage	Voltage and power consumption - see table     All Baccara coil voltages are ± 10% of nominal
Standard protection class	IP65 with connector  * Option : IP68 (please refer to GEM-BP Coil)

#### Max. Pressure (bar) 2W NC table

Coil	Orifice	(mm)
Current/Power	1.6	2.4
ADC *	15	8
AC8W, DC10W	17	10
AC5.5W	15	8
AC2.5W, DC5.5W,3.5W	10	5
Flow factor Kv(I/min)	1.7	3.5

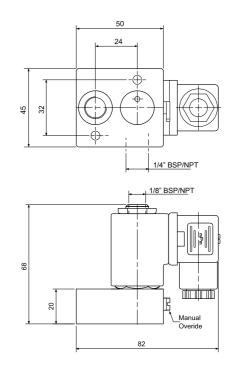
<sup>\*</sup> ADC valves are only suitable for use with AC8W or DC10W coils.

#### Voltage & Power Consumption

			AC (W)				DC (W)			
		50 Hz			60 Hz					
V	8	5.5	2.5	8	5.5	2.5	10	5.5	3.5	
6							•	•	•	
12	•			•			•	•	•	
24	•	•	•	•	•	•	•		•	
48	•			•			•			
110	•			•	•		•			
120	•			•						
220	•	•	•	•			•			
230	•	•		•	•					
240	•			•			•			

Available options

#### **Dimensions**



How to	Order															
GEM-N -	BODY	FUNCTIO	FUNCTION			SEALS		MANU. OVERRI		-	VOLTAG	iΕ	POWER	1	CONNECTOR	?
	Aluminium 5	3W NC	3	1.6	3	NBR N	٧	None	0		W/out coil	0	No coil	0	without	C
				2.4	5	FKM V	/	Plastic	1		6	1	AC8W 50Hz	1	with	1
								Slot	2		12	2	AC8W 60Hz	2	with LED	2
								Knob	3		24	3	DC10W	3	with bi- color LED	3
											48	4	AC5.5W 50Hz	4	flying leads coil	4
											110	5	AC5.5W 60Hz	5	with 1/2" Hub	5
											120	6	AC2.5W 50/60Hz	6	surge protection with LED	6
											220	7A	DC5.5W	7	connector with moulded cable	7
											230	7	DC3.5W	8	other	9
omplo : G	GEM-N-535N1-311										240	8				
EM-SOL di	rect operated NA				01	I=ith conn					Latch/ other (1)	9				
	NBR, plastic man		=, <-		IUI		ec	JUI.								
SEM-N - 5	3 5	N	1	3	1	1										

(1) For specifying Latch type coil, please refer to GEM-A3P valve - How to Order table.

\* Note: When ordering without coil, please define what current and pressure rating is needed (DC, AC or ADC), otherwise an ADC valve will be supplied.

<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.





Mazak I 90° turn brass manual override

#### Technical Data

Function	3 Way NC, NO
Ports size	Ø 2.7mm holes
Orifice size	See table
Pressure range	See table • Higher pressures are available
Kv (l/min)	See table
Temperature range	Fluid: -10°C to 80°C (no freezing)  Ambient: -10°C to 50°C
Materials in contact with media	Manual override: Brass Main Valve: Mazak Solenoid Operator: Stainless Steel AISI 300 & 400 series Seals: NBR, FKM, EPDM
Media	Air, water, oil
Coil voltage	Voltage and power consumption - see table     All Baccara coil voltages are ± 10% of nominal
Standard / Certification	* UL 429     * Available on selected models only.     Please contact our technical sales department for details.
Standard protection class	IP65 with connector  * Option : IP68 (please refer to GEM-BP Coil)

#### Max. Pressure (bar) 3W NC table

Coil		Orifice (mm)									
Current/Power	8.0	1.2	1.6	2.0	2.4	3.0					
ADC *	23	20	15	10	8	5.5					
AC8W, DC10W	35	30	17	14	10	6					
AC5.5W	23	20	15	10	8	5.5					
AC2.5W, DC5.5W, DC3.5W	20	16	10	9	5	4					
Flow factor Kv(I/min)	0.6	1.1	1.7	2.5	3.5	4.5					

#### Max. Pressure (bar) 3W NO table

Coil			Orifice	(mm)		
Current/Power	0.8	1.2	1.6	2.0	2.4	3.0
ADC *	25	20	15	11	8	6
AC8W, DC10W	30	22	17	12	10	7
AC5.5W,DC5.5W	25	20	15	11	8	6
AC2.5W, DC3.5W	20	18	12	8	6	4
Flow factor Kv(I/min)	0.6	1.1	1.4	2.2	3.0	3.5

<sup>\*</sup> ADC valves are only suitable for use with AC8W or DC10W coils.

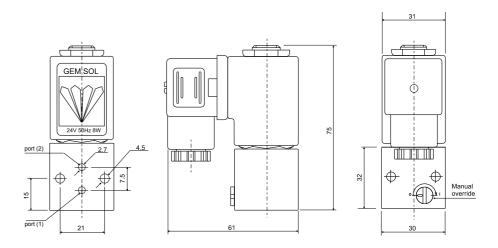
# Voltage & Power Consumption: NC & NO valves

Available options

			AC (W)					DC (W)		
		50 Hz			60 Hz		20 (11)			
V	8	5.5	2.5	8	5.5	2.5	10	5.5	3.5	
6							•	•	•	
12	•			•			•	•	•	
24	•	•	•	•	•	•	•		•	
48	•			•			•			
110	•			•	•		•			
120	•			•						
220	•	•	•	•			•			
230	•	•		•	•					
240	•			•			•			

## Sub-base | GEM-SOL | Type HF (CNOMO) 3 Way NC, NO

#### **Dimensions**



#### How to Order

GEM-H -	BODY	FUNCTION	ON	ORIFICE		SEALS		MANUAI OVERRID		VOLTAG	GE	POWER		CONNECTOR	₹
	Mazak 1 3W NC 3 0.8 1 1					NBR	N	None	0	W/out coil	0	No coil	0	without	0
		4	1.2	2	FKM	V	90ºturn	1	6	1	AC8W 50Hz	1	with	1	
				1.6	3	EPDM	Ε	Push-in	2	12	2	AC8W 60Hz	2	with LED	2
				2.0	4					24	3	DC10W	3	with bi- color LED	3
				2.4	5					48	4	AC5.5W 50Hz	4	flying leads coil	4
				3.0	6					110	5	AC5.5W 60Hz	5	with 1/2" Hub	5
										120	6	AC2.5W 50/60Hz	6	surge protec- tion with LED	6
										220	7A	DC5.5W	7	connector with moulded cable	7
										230	7	DC3.5W	8	other	9
Example : GE	EM-H-135N1-3	311								240	8				
GEM-SOL dir	GEM-SOL direct operated HF, Mazak, 3W NC, 2.4 orifice, NBR, 90° turn manual override, 24V AC8W 50Hz with connector.														
GEM-H - 1	3	5 N		1 - 3		1	1								

(1) For specifying Latch type coil, please refer to GEM-A3P valve - How to Order table.

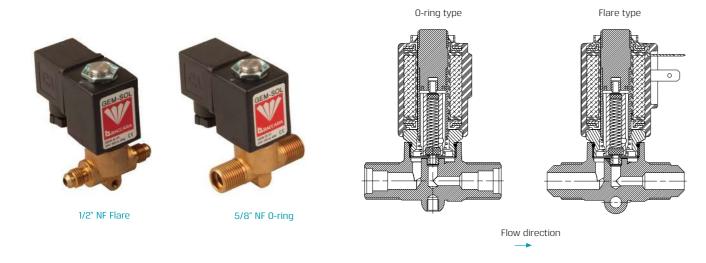
\* Note: When ordering without coil, please define what current and pressure rating is needed (DC, AC or ADC), otherwise an ADC valve will be supplied.

<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

## Refrigeration

**SOLENOID VALVES** 

## **GEM-R |** For air conditioning systems 2 Way NC



#### Technical Data

Function	2 Way NC
Orifice size	See table
Pressure range	See table
Kv (I/min)	See table
Temperature range	Fluid: -10°C to 80°C (no freezing)
lemperature range	Ambient: -10°C to 50°C
	Main Valve:
Materials in contact	Brass
	Solenoid Operator:
with media	Stainless Steel AISI 300 & 400 series
with media	Seals:
	NBR for R-134a
	Neoprene for R12 & R22
Media	Refrigeration fluids
Coil voltage	Voltage and power consumption - see table
Coil voltage	• All Baccara coil voltages are ± 10% of nominal
Ctandard protection along	IP65 with connector
Standard protection class	* Option : IP68 (please refer to GEM-BP Coil)

<sup>•</sup> ADC valves are only suitable for use with AC8W or DC10W coils.

#### Max. Pressure (bar) 2W NC table

Coil	Orifice(mm)
Current/Power	2.4
AC8W, DC10W	30
Flow factor Kv(I/min)	3.5

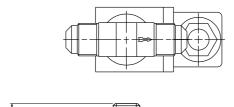
#### Voltage & Power Consumption

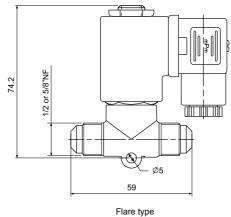
			AC (W)				DC (W)			
		50 Hz			60 Hz					
V	8	5.5	2.5	8	5.5	2.5	10	5.5	3.5	
6							•			
12	•			•			•			
24	•			•			•			
48	•			•			•			
110	•			•			•			
120	•			•						
220	•			•			•			
230	•			•						
240	•			•			•			

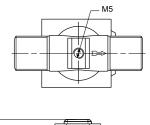
<sup>•</sup> Available options

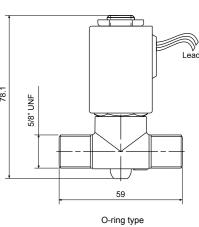
## Refrigeration | GEM-SOL | For air conditioning systems 2 Way NC

#### **Dimensions**









#### How to Order

GEM-R	-	BODY		PORT		FUNCTION		ORIFICE		SEALS		-
				1/2" NF Flare	1	2W NC	1	2.4	5	NBR	N	
				5/8" NF Flare	2					Neoprene	С	
				5/8" NF O-ring	4							

-	VOLTAGE		POWER		CONNECTOR			
	W/out coil	0	No coil	0	without	0		
	6	1	AC8W 50Hz	1	with	1		
	12	2	AC8W 60Hz	2	with LED	2		
	24	3	DC10W	3	with bi- color LED	3		
	48	4			flying leads coil	4		
	110	5			with 1/2" Hub	5		
	120	6			surge protec- tion with LED	6		
	220	7A			connector with moulded cable	7		
	230	7			other	9		
	240	8						
	Latch/ other (1)	9						

#### Example: GEM-R-2415N-311

GEM-SOL direct operated, brass, 5/8" NF O-ring, 2W NC, 2.4 orifice, NBR, 24V AC 8W 50Hz with connector.

GEM-R - 2 4 1 5 N	- 3 1 1
-------------------	---------

<sup>(1)</sup> For specifying Latch type coil, please refer to GEM-A3P valve - How to Order table.

<sup>\*</sup> Note: When ordering without coil, please define what current and pressure rating is needed (DC, AC or ADC), otherwise an ADC valve will be supplied.

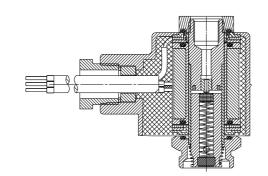
<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

SOLENOID VALVES

## GEM-BP | IP68 coil



**SOLENOID VALVES** | Special Purpose



#### Technical Data

Construction	Housing : encapsulated polyurethane				
Coil winding insulation	H 180°C				
Temperature range	Ambient: -5°C to 50°C (no icing)				
Duty cycle	100% ED				
Protection	IP68 infinite time immersion under water, up to 2m depth				
Electrical connection	3x18 AWG (0.75mm²), hook up wire, 200cm * other lengths are available				
Assembly	In any position				
Coil fixing	One nut G1/4" hexagonal 19mm				
Standard / Certification	European Standards IEC 60529 code IP68				
Coil voltage	Voltage and power consumption - see table     All Baccara coil voltages are ±10% of nominal				

#### • The coil should not be energized without being assembled on the operator

#### Power Consumption table (AC)

Туре	Inrush	Holding
W8	26VA-13W	16VA-8W
5.5W	16VA-8W	12VA
2.5W	2.5W	2.5W

#### Power Consumption table (DC)

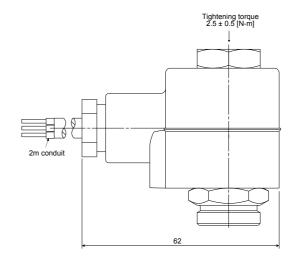
Туре	
10W	
5.5W	
3.5W	

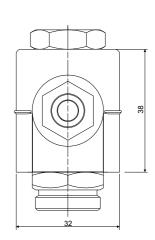
#### Voltage & Power Consumption

		DC (M)								
		50 Hz			60 Hz		DC (W)			
V	8	5.5 2.5		8	5.5	2.5	10	5.5	3.5	
6										
12	•			•			•	•	•	
24	•			•	•	•	•	•	•	
48										
110										
120										
220										
230										
240										

<sup>•</sup> Available options

#### **Dimensions**





#### How to Order

GEM-BP	-		VOLTAGE		POWER		
		12		2	AC8W 50Hz	1	
		24		3	AC8W 60Hz	2	
					DC10W	3	
					AC5.5W 50Hz	4	
					AC5.5W 60Hz	5	
					AC2.5W 50/60Hz	6	
					DC5.5W	7	
					DC3.5W	8	

Example : GEM-BP-31

IP68 GEM-SOL coil 24V AC 8W 50Hz.

<sup>\*</sup> To order coils manufactured according to your specific requirements, please contact our technical sales department.

#### **Plastic**

## **G75-A |** 1/8" 2 Way NC



plastic manual override

# → Flow direction

#### Technical Data

Function	2 Way NC
Ports size	1/8" BSP & NPT
Orifice size	See table
Pressure range	See table
Temperature range	<b>Fluid :</b> 5°C to 50°C (no freezing)
remperature range	Ambient : -10°C to 50°C
	Manual override:
	Reinforced Nylon
	Main Valve:
Materials in contact	Reinforced Nylon
with media	Solenoid:
	See solenoid specifications
	Seals:
	EPDM
Cail caltaga	Voltage and power consumption - see table
Coil voltage	• All Baccara coil voltages are ± 10% of nominal
Standard protection class	IP66

<sup>•</sup> Available with brass adaptor upon request.

#### Max. Pressure (bar) table

Function	Orifice (mm)	AC	DC	DC Latch	
2W NC	up to 2.0	12	12	12	

#### Voltage & Power Consumption

	AC (W)	DC (W)			
	50 Hz	DC (VV)			
V	2	4.5			
12	•	•			
24	•	•			
110	•				

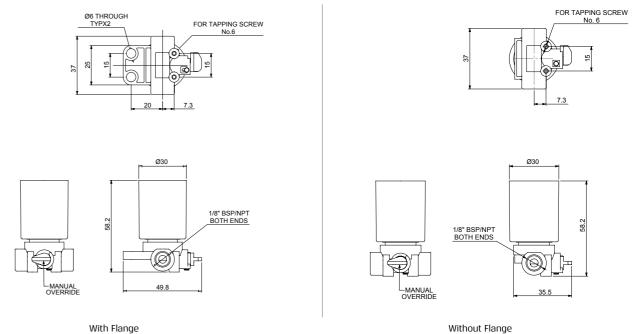
<sup>•</sup> Available options

#### Voltage & Current AC & DC

Solenoid	Vc	oltage	Inrush [A]	Holding [A]		
2W 50 Hz			0.3	0.19		
2W 60 Hz	\ /	+10%	0.2	0.14		
3W 50/60 Hz *	V	n-20%	0.125	0.125		
nr		11-20/0	45W			

## **Plastic |** G75 | 1/8" 2 Way NC

#### **Dimensions**



#### How to Order

HOW to OI	uei													
G75-A -	TYPE (1)		PORT		FUNCTION		MANUAL (2) OVERRIDE		ORIFICE		VOLTAGE (4)		WIRE	S
	with flange	1	1/8" BSP	10	2W NC	1	None	0	1.0	1	24V AC	1	two	Null
	without flange	2	1/8" NPT	11			Plastic	1	1.2	2	12V AC	3	three (3)	а
									1.6	3	12V DC	4		
									2.0	4	24V DC	5		
											23Ω	6		
											110V AC	7		
Latch coil resistance vs Input voltage									4Ω	В				
Recommendations chart										9 <b>Ω</b>	С			
Resistance $[\Omega]$ Input voltage range $[V]$											12Ω	D		
4			6 - 9								IC77	U		

#### Example: G75-A-110102-1

12 23

G75 with flange, 1/8" BSP, 2W NC, no manual override,

12 - 14

14 - 16

18 - 21

1.2 orifice, 24V AC coil, two wires.



- (1) These valves are also available in Brass
- (2) For Latch valves: manual override is optional
- (3) For Latch only
- (4) For Latch: Refer to Latch coil resistance vs Input voltage | Recommendations chart

<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

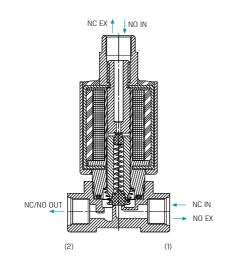
#### **Plastic**

## **G75-A |** 1/8" 3 Way NC, NO

**SOLENOID VALVES** | Special Purpose



plastic manual override



#### Technical Data

Function	3 Way NC, NO			
Ports size	1/8" BSP & NPT			
Ports size	1/8 BSP & NP1			
Orifice size	See table			
Pressure range	See table			
Tomporature range	Fluid: 5°C to 50°C (no freezing)			
Temperature range	Ambient : -10°C to 50°C			
	Manual override:			
	Reinforced Nylon			
	Main Valve:			
Materials in contact	Reinforced Nylon			
with media	Solenoid:			
	See solenoid specifications			
	Seals:			
	EPDM			
On the other con-	Voltage and power consumption - see table			
Coil voltage	All Baccara coil voltages are ± 10% of nominal			
Standard protection class	IP66			

<sup>•</sup> Available with brass adaptor upon request.

#### Max. Pressure (bar) table

Function	Orifice (mm)	AC	DC	DC Latch
3W NC	1	16	12	16
	1.2	11	9	11
	1.6	6	5	6
	1.0	16	16	16
3W NO	1.2	12	12	12
	1.6	10	10	10

#### Voltage & Power Consumption

	AC (W)	DC (W)
	50 Hz	DC (W)
V	2	4.5
12	•	•
24	•	•

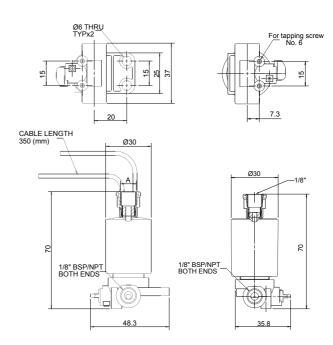
<sup>•</sup> Available options

#### Voltage & Current AC & DC

Solenoid	Vc	ltage	Inrush [A]	Holding [A]		
2W 50 Hz			0.3	0.19		
2W 60 Hz	\ /	+10%	0.2	0.14		
3W 50/60 Hz *	V	n-20%	0.125	0.125		
DC		11 20/0	4.5W			

<sup>\*</sup> Except 24V AC without Diode

#### **Dimensions**



#### How to Order

Г	now to order															
	G75-A	-	- TYPE (1)		PORT		FUNCTION		MANUAL (3) OVERRIDE 0		ORIFICE		VOLTAGE (6)		WIRE	S
			with flange	1	1/8" BSP	10	3W NC	3	None	0	1.0	1	24V AC	1	two	Null
			without flange	2	1/8" NPT	11	3W NO	4	Plastic	1	1.2	2	24V AC w/out Diode (5)	1R	three (4)	а
1.6								1.6	3	12V AC	3					
2.0 (2) 4									12V DC	4						
													24V DC	5		
													23Ω	6		
ì	Latch coil resistance vs Input voltage										4Ω	В				
	Recommendations chart											9Ω	С			
	Resistance	Ω]	] Inpi	ut v	oltage range	⊵ [V]							12Ω	D		

Resistance [12]	iliput voltage ralige [v]
4	6 - 9
9	12 - 14
12	14 - 16
23	18 - 21

#### Example: G75-A-110302-1

G75 with flange, 1/8" BSP, 3W NC, no manual override,

1.2 orifice, 24V AC coil, two wires.

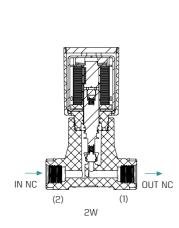
G75-A - 1 10 3 0 2 - 1
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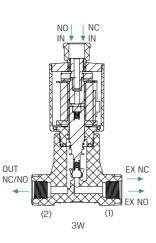
- (1) These valves are also available in Brass (2) For 2mm orifice : top orifice is 1.6mm (3) For Latch valves : manual override is optional only in 2W valves
- (4) For Latch only
- (5) 3W NO 1.6 mm: Max pressure is 8 bars(6) For Latch: Refer to Latch coil resistance vs Input voltage | Recommendations chart

<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

## **G75-A3P** | 1/8" Latch 2 Way, 3 Way NC, NO





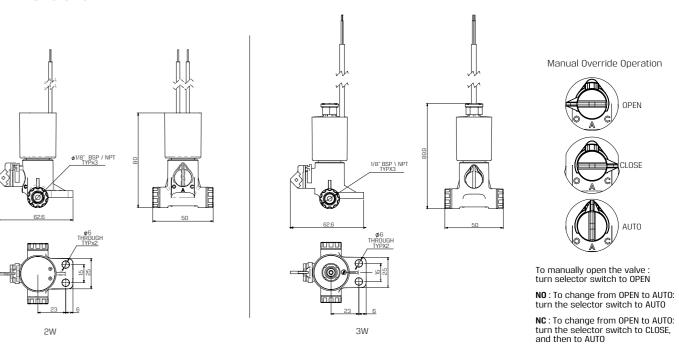


#### Technical Data

2 Way NC, 3 Way NC, NO
1/8" BSP & NPT
2.6 mm
NC 2 Way : 10 bar
NC 3 Way: 8 bar
<b>NO</b> 3 Way : 10 bar
Fluid: 5°C to 50°C (no freezing)
Ambient : -10°C to 50°C
Manual override:
Plastic
Main Valve:
UV Stabilized - Reinforced Nylon 6 30% GF
Solenoid Operator:
Stainless Steel AISI 300 & 400 series
Seals:
NBR
2 x Ø6 mm holes
3 positions (Open/Auto/Close)
Air, water
Latch
40-60 msec
22AWG cable
IP66

<sup>\*</sup> Can **only** be operated with supplied coil

#### **Dimensions**



#### How to Order

G75-A3P	-	TYPE	PORT		FUNCTION (1)		ORIFICE		-	LATCH TYPE (2)		WIRES	
		with flange 1	1/8" BSP	10	2W NC	1	2.6	5a		1Ω	PA	two	Null
			1/8" NPT	11	3W NC	3				4Ω	РВ	three	а
					3W NO	4				9Ω	PC		

#### Latch coil resistance vs Input voltage Recommendations chart

Resistance [Ω]	Input voltage range [V]
1	8 - 12
4	12 - 18
9	16 - 24

Example: G75-A3P-11015a-PA

G75-A3P, with flange, 1/8"BSP, 2W NC, 2.6 orifice,  $1\Omega$  latch with two wires



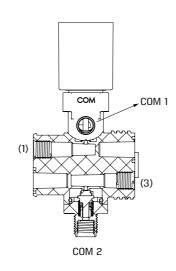
- (1) To order NC configuration, please consult with our technical sales department  ${\bf r}$
- (2) Refer to Latch coil resistance vs Input voltage | Recommendations chart

<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

#### **Plastic**

G75-VSA | Stand-alone solenoid 3 Way NC, NO





#### Technical Data

Function	3 Way NC, NO
Ports size	1/8" BSPT & NPT
Orifice size	1.8 mm
Pressure range	0 to 8 bar
Switching time	30-50 ms
Temperature range	Fluid: 0°C to 50°C (no freezing)  Ambient: -10°C to 50°C
Materials in contact	Manual override: Plastic (Reinforced Nylon) Main Valve: Plastic (Reinforced Nylon & POM)
with media	Solenoid Operator: Stainless Steel AISI 300 & 400 series Seals: EPDM
Mounting	Lock nut on the bottom COM port
Manual override	Latch : 3 position latch : Auto, Close, Open AC : 2 position : Auto, Open
Media	Air, water
Coil voltage	Latch, AC (according to table)
Standard protection class	IP66

*	Can	only	he	operated	with	supplied	coi

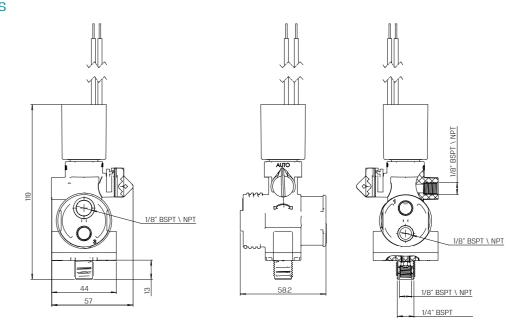
PORT	NO	NC
1	Exhaust	Pressure
3	Pressure	Exhaust
COM	Out	Out

## Voltage & Current AC & DC

no a bo			
Coil	Inrush (A)	Holding [A]	
24VAC-50 Hz	0.33	0.21	

## Plastic | G75 | Stand-alone solenoid 3 Way NC, NO

#### **Dimensions**



#### How to Order

G75-VSA -	BODY	BODY PORT		FUNCTIO	ON	MANUA OVERRI		ORIF	ICE	SEAL	SEALS		TYPE		OUTLET	(3)	WIRE	ES .	
	Plastic	4	1/8" BSPT	10	3W NC	3	Plastic	1	1.8	3a EPDM		Е		24VAC-50Hz (1)	S1	COM 1	1	two	Null
			1/8" NPT	11	3W NO	4								4Ω <sup>(2)</sup>	SB	COM 2	2	three (4)	а
														9Ω <sup>(2)</sup>	SC				
														12Ω <sup>(2)</sup>	SD				
														230 (2)	S6				

#### Latch coil resistance vs Input voltage Recommendations chart

Resistance $[\Omega]$	Input voltage range [V]
4	6 - 9
9	12 - 14
12	14 - 16
23	18 - 21

#### Example: G75-VSA-410313aE-SB1

G75-A stand-alone solenoid, plastic, 1/8" BSPT, 3W NC, plastic manual override,

1.8 orifice, EPDM seals,  $4\Omega$  latch, COM 1 outlet, two wires



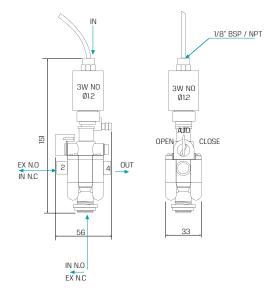
- (1) Refer to Voltage & Current AC & DC
- (2) Refer to Latch coil resistance vs Input voltage | Recommendations chart
- (3) A plug will be fitted on the other outlet port
- (4) Latch only

<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

#### **Plastic**

#### GALIT | 3 Way pilot operated NC, NO





#### Technical Data

Function	3 Way NC, NO
Ports size	1/8" BSP & NPT
Orifice size	5mm
Pressure range	1 to 10 bar
Temperature range	Fluid: 5°C to 50°C (no freezing) Ambient: -10°C to 50°C
Materials in contact with media	Main Valve: Reinforced Nylon Solenoid Operator: Stainless Steel 300 & 400 series Seals: NBR Spring: Stainless Steel AISI 300 series
Manual override	Manual override with 3 positions:  • AUTO - for automatic operation (valve is open when solenoid is energized)  • MANUAL - valve is kept open  • CLOSE - valve is kept closed
Solenoid	Assembled with 3W NO 1.2mm G75 operator
Coil voltage	Voltage and power consumption - see table
Standard protection class	IP66

#### Voltage & Current AC & DC

Solenoid	Voltage		Inrush [A]	Holding [A]		
2W 50 Hz			0.3	0.19		
2W 60 Hz	\ /	+10%	0.2	0.14		
3W 50/60 Hz *	V	n-20%	0.125	0.125		
DC		11 20/0	4.5W			

<sup>\*</sup> Except 24V AC without Diode

#### Voltage & Power Consumption

	AC (W)	DC (\A/\
	50 Hz	DC (W)
V	2	4.5
12	•	•
24		

<sup>•</sup> Available options

#### How to Order

GALIT -	PORT		VOLTAC	GE (1)	MOUNTII BRACKE	-	WIRES		
	1/8" BSP	10	24V AC	1	without	0	two	Null	
	1/8" NPT	11	24V AC w/out Diode	1R	with	1	three (2)	а	
			12V AC	3					
			12V DC	4					
			24V DC	5					
			23Ω	6					
			4Ω	В					
			9Ω	С					
			12Ω	D					

#### Latch coil resistance vs Input voltage Recommendations chart

Resistance [Ω]	Input voltage range [V]
4	6 - 9
9	12 - 14
12	14 - 16
23	18 - 21

#### Example: GALIT-1011

GALIT pilot operated, 1/8" BSP, 24V AC, with mounting bracket, two wires

(1) For Latch: Refer to Latch coil resistance vs Input voltage | Recommendations chart

(2) For Latch only

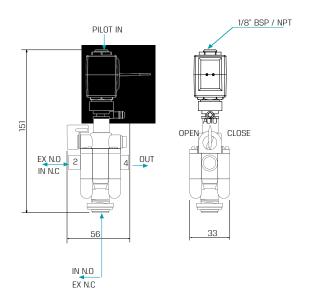
<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.



## Plastic | GEM-SOL

#### GEM-GALIT | 3 Way pilot operated NC, NO





#### Technical Data

Function	3 Way NC, NO
Ports size	1/8" BSP & NPT
Orifice size	5mm
Pressure range	1 to 10 bar
Temperature range	Fluid: 5°C to 50°C (no freezing)  Ambient: -10°C to 50°C
Materials in contact with media	Main Valve: Reinforced Nylon Solenoid Operator: Stainless Steel AISI 300 & 400 series Seals: NBR Spring: Stainless Steel AISI 300 series
Manual override	Manual override with 3 positions:  • AUTO - for automatic operation (valve is open when solenoid is energized)  • MANUAL - valve is kept open  • CLOSE - valve is kept closed
Solenoid	Assembled with 3W NO GEM-OG operator, 1.6
Coil voltage	Voltage and power consumption - see table     All Baccara coil voltages are ± 10% of nominal
Standard protection class	IP66

#### Voltage & Power Consumption

			DC (W)								
		50 Hz			60 Hz		DC (W)				
V	8	5.5	2.5	8	5.5	2.5	10	5.5	3.5		
6							•	•	•		
12	•			•			•	•	•		
24	•	•	•	•	•	•	•		•		
48	•			•			•				
110	•			•	•		•				
120	•			•							
220	•	•	•	•			•				
230	•	•		•	•						
240	•			•			•				

· Available options

How to Order											
GEM- GALIT	PORT		PORT -		GE	POWER		CONNECT	OR	MOUNT BRACK	
	1/8" BSP	10		w/out coil	0	No coil	0	w/out	0	w/out	0
	1/8" NPT	11		6	1	AC8W 50Hz	1	with	1	with (2)	1
				12	2	AC8W 60Hz	2	with LED	2		
				24	3	DC10W	3	with bi- color LED	3		
				48	4	AC5.5W 50Hz	4	flying leads coil	4		
				110	5	AC5.5W 60Hz	5	with 1/2" Hub	5		
				120	6	AC2.5W 50/60Hz	6	surge protec- tion with LED	6		
				220	7A	DC5.5W	7	connec- tor with moulded cable	7		
				230	7	DC3.5W	8	other	9		
				240	8						
				Latch/ other (1)	9						

#### Example: GEM-GALIT-10-3110

GEM-GALIT pilot operated, 1/8" BSP, 24V AC8W 50Hz, with connector, without mounting bracket.



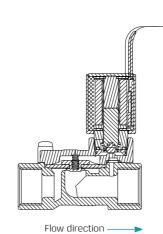
- (1) For specifying Latch type coil, please refer to GEM-A3P valve - How to Order table
- (2) For Latch only

<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

## **G75-S |** Pilot operated 3/8", 1/2" 2 Way NC



Plastic | 1/2"



#### Technical Data

Function	2 Way NC
Ports size	3/8", 1/2" BSP & NPT
Orifice size	12mm
Pressure range	0.5 to 12 bar  * Minimum pressure differential of 0.5 is required
Kv (I/min)	35 l/min
Temperature range	Fluid: 5°C to 50°C (no freezing)  Ambient: -10°C to 50°C
Materials in contact with media	Main Valve: Reinforced Nylon Solenoid Operator: Stainless Steel AISI 300 & 400 series Seals: NBR, EPDM, FKM Spring: Stainless Steel AISI 300 series
Solenoid	G75 2W NC solenoids, all voltages.
Coil voltage	Voltage and power consumption - see table     All Baccara coil voltages are ± 10% of nominal
Standard protection class	IP65

#### Voltage & Power Consumption

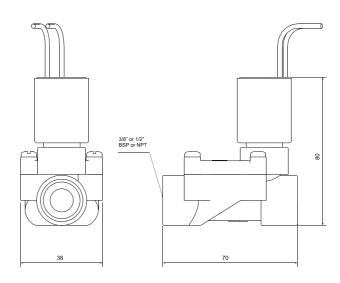
	AC (W)	DC (M)		
	50 Hz	DC (W)		
V	2	4.5		
12	•	•		
24	•	•		
110	•			

• Available options

#### Voltage & Current AC & DC

Solenoid	Voltage		Inrush [A]	Holding [A]	
2W 50 Hz			0.3	0.19	
2W 60 Hz	\ /	+10%	0.2	0.14	
3W 50/60 Hz	V	n-20%	0.125	0.125	
DC.		11 20/0	4.5W		

#### **Dimensions**



#### How to Order

G75-S	-	BODY		PORT		FUNCTION		SEALS		MANUAL OVERRIDE	
		Plastic	4	3/8" BSP	30	2W NC	1	NBR	N	None	0
				3/8" NPT	31			FKM	٧		
				1/2" BSP	40			EPDM	Ε		
				1/2" NPT	41						

	-	VOLTAGE (1)	WIRE	S	
)		24V AC	1	two	Null
		12V AC	3	three (2)	а
		12V DC	4		
		24V DC	5		
		23Ω	6		
		110V AC	7		
		4Ω	В		
		9Ω	С		
		12Ω	D		

#### Latch coil resistance vs Input voltage Recommendations chart

Resistance [Ω]	Input voltage range [V]
4	6 - 9
9	12 - 14
12	14 - 16
23	18 - 21

Example: G75-S-4401N0-1

G75 pilot operated, 1/2" BSP, 2W NC, NBR, no manual override,

24V AC, two wires



(1) For Latch: Refer to Latch coil resistance vs Input voltage | Recommendations chart (2) For Latch only

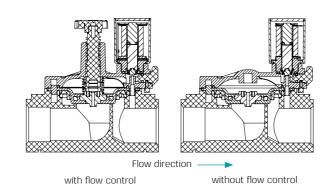
<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.







2" | NC Latch Handle manual override



#### Technical Data

Plastic manual override

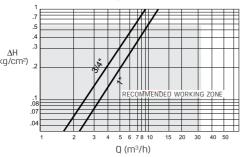
Function	2 Way NC
Ports size	3/4", 1", 1-1/2", 2" BSPT & NPT
Pressure range	0.3 to 10 bar
Temperature range	Fluid: 5°C to 50°C (no freezing)  Ambient: -10°C to 50°C
Materials in contact with media	Manual override: Reinforced Nylon Main Valve: Reinforced Nylon Solenoid Operator: Stainless Steel AISI 300 & 400 series Diaphragm: NR Seals: NBR Spring: Stainless Steel AISI 300 series
Solenoid	<ul><li>G75, 2W NC solenoids, all voltages.</li><li>AC, DC and Latch</li></ul>
Coil voltage	Voltage and power consumption - see table     All Baccara coil voltages are ± 10% of nominal

#### Voltage & Power Consumption

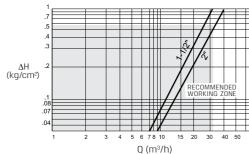
	AC (W)	DC (W)
	50 Hz	DC (VV)
V	2	4.5
12	•	•
24	•	•
110	•	

Available options

#### Head loss for fully open valve



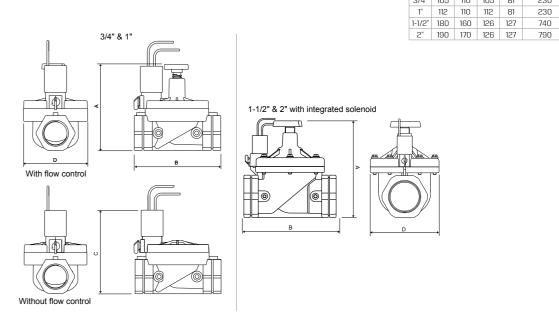
#### Head loss for fully open valve



## Voltage & Current AC & DC

Solenoid	Voltage		Inrush [A]	Holding [A]	
2W 50 Hz			0.3	0.19	
2W 60 Hz	\ / +10%		0.2	0.14	
3W 50/60 Hz	V	n-20%	0.125	0.125	
DC	11 20/0		4.5W		

#### **Dimensions**



#### How to Order

G75-S	-	PORT		FUNCTION		MANUAL OVERRIDE		FLOW CONTROL		VOLTAGE (3)		WIRES	3
		3/4" BSPT	50	2W NC	1	None	0	with	5	24V AC	1	two	Null
		3/4" NPT	51			Plastic	1	without (2)	6	12V AC	3	three (1)	а
		1" BSPT	60			Handle (1)	2			12V DC	4		
		1" NPT	61							24V DC	5		
		1-1/2" BSPT	70							23Ω	6		
		1-1/2" NPT	71							110V AC	7		
		2" BSPT	80							4Ω	В		
		2" NPT	81							9Ω	С		
										12Ω	D		

#### Latch coil resistance vs Input voltage Recommendations chart

Resistance [Ω]	Input voltage range [V]
4	6 - 9
9	12 - 14
12	14 - 16
23	18 - 21

#### Example: G75-S-501051

G75 electric valve, 3/4" BSPT, 2W NC, no manual override, with flow control, 24V AC, two wires

G75-S - 50	1	0	5	1

- (1) For Latch only
- (2) 3/4", 1" valves only
- (3) For Latch: Refer to Latch coil resistance vs Input voltage | Recommendations chart

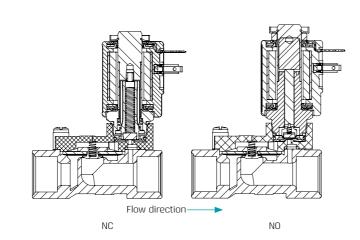
<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

#### **Plastic**

## GEM-S | Pilot operated 3/8", 1/2" 2 Way NC, NO



1/2" | 2W NC



#### Technical Data

Function	2 Way NC, NO
Ports size	3/8", 1/2" BSP & NPT
Orifice size	12mm
Pressure range	0.5 to 12 bar
Kv (I/min)	35 l/min
Temperature range	Fluid: 5°C to 50°C (no freezing)  Ambient: -10°C to 50°C
Materials in contact with media	Main Valve: Reinforced Nylon Solenoid Operator: Stainless Steel AISI 300 & 400 series Seals: NBR, EPDM, FKM
Solenoid	GEM-SOL 2W NC solenoids, all voltages.
Coil voltage	<ul> <li>Voltage and power consumption - see table</li> <li>All Baccara coil voltages are ± 10% of nominal</li> </ul>
Standard protection class	IP65 with connector  * Option : IP68 (please refer to GEM-BP Coil)

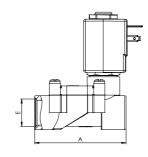
#### Voltage & Power Consumption

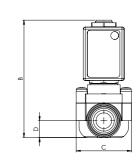
	AC (W)							DC (W)		
		50 Hz			60 Hz			DC (W)		
V	8	5.5	2.5	8	5.5	2.5	10	5.5	3.5	
6							•			
12	•			•			•			
24	•			•			•			
48	•			•			•			
110	•			•			•			
120	•			•						
220	•			•			•			
230	•			•						
240	•			•			•			

Available options

## Plastic | GEM-SOL | Pilot operated 3/8", 1/2" 2 Way NC, NO

#### **Dimensions**





Function	Α	В	С	D	E	F
NC	70	90	42.5	13	3/8" & 1/2"	34
NO	70	93.4	42.5	13	3/8" & 1/2"	34

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#### How to Order

GEM-S	-	BODY		PORT		FUNCTI	ON	SEALS	1	MANUAL OVERRIDE	
		Plastic	4	3/8" BSP	30	2W NC	1	NBR	N	None	0
				3/8" NPT	31	2WN0	2a	FKM	V		
				1/2" BSP	40			EPDM	Ε		
				1/2" NPT	41						

\* When ordering without coil, please define what

		current an	a pi	ressure rati	ng i	is needed (DC,	AC)
	-	VOLTAGE		POWER		CONNECTOR	
)		W/out coil	0	No coil	0	without	0
		6	1	AC8W 50Hz	1	with	1
		12	2	AC8W 60Hz	2	with LED	2
		24	3	DC10W	3	with bi-color LED	3
		48	4			flying leads coil	4
		110	5			with 1/2" Hub	5
		120	6			surge protection with LED	6
		220	7A			connector with moulded cable	7
		230	7			other	9
		240	8				
		Latch/ other (1)	9				

#### Example: GEM-S-4401N0-321

GEM-SOL pilot operated, 1/2" BSP, 2W NC, NBR, no manual override, 24V AC 8W 60Hz with connector.

GEM-S - 4	40	1	N	0	- 3	2	1

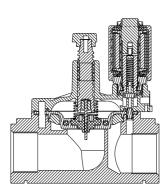
(1) For specifying Latch type coil, please refer to GEM-A3P valve - How to Order table.

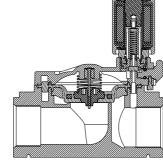
\* To order valves manufactured according to your specific requirements, please contact our technical sales department.

## GEM-S | Pilot operated 3/4"- 2" 2 Way NC, NO









Flow direction—

#### Technical Data

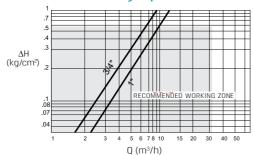
Function	2 Way NC, NO
T directors	,
Ports size	3/4", 1", 1-1/2", 2" BSPT & NPT
Connection	Female BSPT or NPT thread
Pressure range	0.3 - 10 bar
Temperature range	Fluid: 5°C to 50°C (no freezing) Ambient: -10°C to 50°C
Solenoid	GEM-SOL 3/4" UNEF, 2 Way NC or NO solenoids. All voltages
Materials in contact with media	Manual override: Reinforced Nylon Body & cover: Reinforced Nylon Spring: Stainless Steel AISI 302 Diaphragm: NR Seals: NBR Screws: Stainless Steel AISI 304 Solenoid: Stainless Steel AISI 300 & 400 series
Coil voltage	<ul> <li>Voltage and power consumption - see table</li> <li>All Baccara coil voltages are ± 10% of nominal</li> </ul>
Standard protection class	IP65 with connector * Option : IP68 (please refer to GEM-BP Coil)

<sup>•</sup> Progressive opening and shut off that prevents water hammer

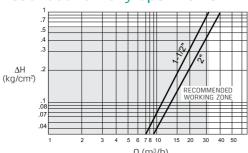
#### Flow & Orifice table

Size	Orifice (mm)	Kv (l/min)
3/4"	27	140
1"	27	200
1-1/2"	55	520
2"	55	600

#### Head loss for fully open valve



#### Head loss for fully open valve

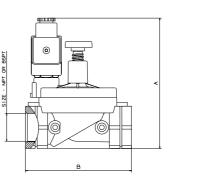


#### Voltage & Power Consumption

Available options

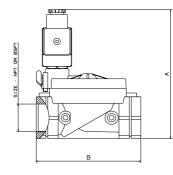
			DC (W)							
			50 Hz	50 Hz 60 Hz						
V		8	5.5	2.5	8	5.5	2.5	10	5.5	3.5
6								•		
12		•			•			•		
24	ļ	•	•		•	•		•		
48	3	•			•			•		
110	)	•			•	•		•		
120	)	•			•					
22	0	•	•		•			•		
23	0	•	•		•	•				
24	0	•			•			•		

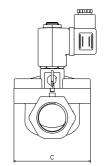
#### **Dimensions**





with flow	contro	I	
Size	Α	В	С
3/4"	108	110	81
1"	135.5	110	81
1-1/2"	180	160	126
2"	190	170	126





without flow control						
Size	А	В	С			
3/4"	128.5	110	81			
1"	135.5	110	81			
1-1/2"	168	160	126			
2"	179.5	170	126			

protection with LED connector with moulded 7 cable other

\* When ordering without coil, please define what

240 Latch/

#### How to Order

How to	w to Order							current and pressure rating is needed (DC, AC)											
GEM-S - BODY PORT		FUNCT	FUNCTION SEALS		MANUAL OVERRIDE		FLOW CONTROL		VOLTAGE		POWER		CONNECTOR						
		Plastic	4	3/4" BSPT	50	2W NC	1	NR	N	None	0	with	1	W/out coil	0	No coil	0	without	0
				3/4" NPT	51	2WN0	2a			Plastic	1	without (1)	2	6	1	AC8W 50Hz	1	with	1
				1" BSPT	60									12	2	AC8W 60Hz	2	with LED	2
				1" NPT	61									24	3	DC10W	3	with bi- color LED	3
				1-1/2"BSPT	70									48	4	AC5.5W 50Hz	4	flying leads coil	4
				1-1/2"NPT	71									110	5	AC5.5W 60Hz	5	with 1/2" Hub	5
				2" BSPT	80									120	6			surge protection with LED	6
				2" NPT	81									220	7A			connector with moulded cable	7
																		_	

#### Example: GEM-S-4501N11-331

GEM-SOL pilot operated, nylon body, 3/4" BSPT, 2W NC, NR, plastic manual override, with flow control, 24V DC 10W with connector.

GEM-S - 4	50	1	N	1	1	- 3	3	1

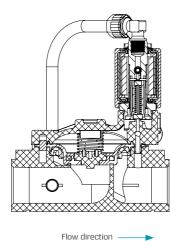
- (1) 3/4", 1" valves only
- (2) For specifying Latch type coil, please refer to GEM-A3P valve How to Order table.

<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

#### **Plastic**

**GEM-S-4** | Upstream pilot control integrated with Gem-Sol operator 3/4" - 2" 2 Way NC, NO





#### Technical Data

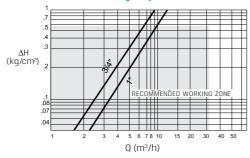
Function	2 Way NC, NO
Ports size	3/4", 1", 1-1/2", 2" BSPT & NPT
Connection	Female BSPT or NPT thread
Pressure range	0.3 to 10 bar
Temperature range	Fluid: 5°C to 50°C (no freezing) Ambient: -10°C to 50°C
Solenoid	GEM-SOL (GEM-OG)
Materials in contact with media	Manual override: Reinforced Nylon Body & cover: Reinforced Nylon Spring: Stainless Steel AISI 302 Diaphragm: NR Seals: NBR Screws: Stainless Steel AISI 304 Solenoid: Stainless Steel AISI 300 & 400 series
Coil voltage	<ul> <li>Voltage and power consumption - see table</li> <li>All Baccara coil voltages are ± 10% of nominal</li> </ul>
Standard protection class	IP65 with connector * Option : IP68 (please refer to GEM-BP Coil)

<sup>•</sup> Progressive opening and shut off that prevents water hammer

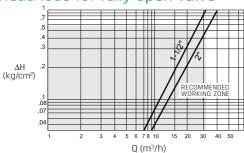
#### Flow factor & Orifice

Size	Orifice (mm)	Kv (l/min)
3/4"	27	140
1"	27	200
1-1/2"	55	520
2"	55	600

#### Head loss for fully open valve



#### Head loss for fully open valve



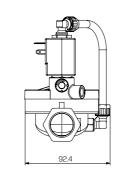
#### Voltage & Power Consumption

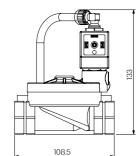
		DC (W)								
		50 Hz			60 Hz		DG (VV)			
V	8	5.5	2.5	8	5.5	2.5	10	5.5	3.5	
6							•			
12	•			•			•			
24	•	•		•	•		•			
48	•			•			•			
110	•			•	•		•			
120	•			•						
220	•	•		•			•			
230	•	•		•	•					
240	•			•			•			

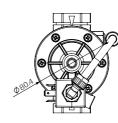
#### Available options

## Plastic | GEM-SOL | Upstream pilot control integrated with Gem-Sol operator

#### **Dimensions**







#### How to Order

* When ordering without coil, please define what
current and pressure rating is needed (DC, AC)

TIOW to Order						current an	ia pi	essure ra	iting	is needed (DC	, AG)					
GEM-S-4 -	GEM-S-4 - BODY PORT FUNCTI		ION	SEALS MANUAL OVERRIDE		FLOW CONTRO	FLOW - VOLTAGE			POWE	R	CONNECTOR				
	Plastic 4	3/4" BSPT	50	2W NC	1	NR N	None	0	with	1	W/out coil	0	No coil	0	without	0
		3/4" NPT	51	2WN0	2a		Plastic	1	without (1)	2	6	1	AC8W 50Hz	1	with	1
		1" BSPT	60								12	2	AC8W 60Hz	2	with LED	2
		1" NPT	61								24	3	DC10W	3	with bi- color LED	3
		1-1/2" BSPT	70								48	4	AC5.5W 50Hz	4	flying leads coil	4
		1-1/2" NPT	71								110	5	AC5.5W 60Hz	5	with 1/2" Hub	5
		2" BSPT	80								120	6			surge protection with LED	6
		2" NPT	81								220	7A			connector with moulded cable	7
											230	7			other	9
											240	8				
Example : GEN	M-S-4-4501N	J11-331									Latch/other (2)	9				

#### Example : GEM-S-4-4501N11-331

GEM-SOL pilot operated upstream, nylon body, 3/4" BSPT, 2W NC, NR seals, plastic manual override, with flow control, 24V DC 10W with connector

GEM-S-4 - 4	50	1	N	1	1	3	3	1

<sup>(1) 3/4&</sup>quot;, 1" valves only

<sup>(2)</sup> For specifying Latch type coil, please refer to GEM-A3P valve - How to Order table

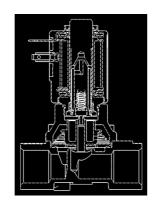
<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

#### **Plastic**

#### GEM-Z | Zero differential pressure 3/8", 1/2" 2 Way NC, NO



1/2" | 2W NC



- Flow direction

#### Technical Data

Function	2 Way NC, NO
Ports size	3/8", 1/2" BSP & NPT
Pressure range	See table
Kv (l/min)	See table
Temperature range	Fluid: 5°C to 50°C (no freezing)  Ambient: -10°C to 50°C
Materials in contact with media	Main Valve: Nylon Solenoid Operator: Stainless Steel AISI 300 & 400 series Seals: NBR, FKM, EPDM
Media	Air, water, inert gas
Coil voltage	<ul> <li>Voltage and power consumption - see table</li> <li>All Baccara coil voltages are ± 10% of nominal</li> </ul>
Standard protection class	IP65 with connector  * Option : IP68 (please refer to GEM-BP Coil)

- When switching from an AC to a DC coil, the solenoid operator must be changed as well.
- Can be used in vacuum application from -1 bar to maximum pressure - see tables.

#### Pressure (bar) & Flow table NC (GEM-Z)

	Size	Orifice (mm)	Pressu	Kv(l/min)	
	SIZE	Office (fillif)	AC	DC	KV(I/IIIIII)
	3/8"	12	0 to 4	0 to 4	17
	1/2"	12	0 to 4	0 to 4	18

#### Pressure (bar) & Flow table NC $(GEM-Z-\Box\Box r)$

•				
Size	Orifice (mm)	Pressu	V. (I/min)	
SIZE	Orifice (mm)	AC	DC	Kv(l/min)
1/2"	16	0 to 4	0 to 4	60

#### Pressure (bar) & Flow table NO (GEM-Z)

Cito	Orifice	Pressu	re (bar)	V./[/min)	
Size	(mm)	AC	DC	Kv(l/min)	
3/8", 1/2"	12	0 to 4	0 to 4	20	

#### **Voltage & Power Consumption**

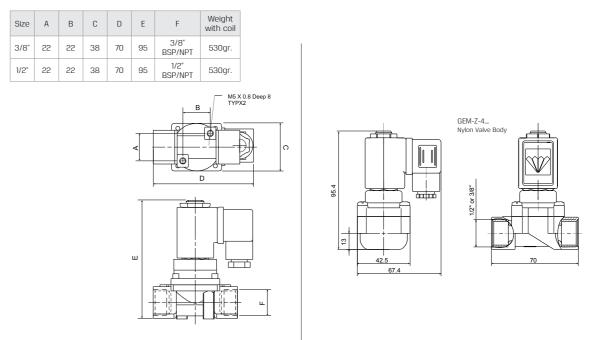
		DC (W)								
		50 Hz			60 Hz		DC (VV)			
V	8	5.5	2.5	8	5.5	2.5	10	5.5	3.5	
6							•			
12	•			•			•			
24	•			•			•			
48	•			•			•			
110	•			•			•			
120	•			•						
220	•			•			•			
230	•			•						
240	•			•			•			

Available options

## Plastic | GEM-SOL | Zero differential pressure 3/8", 1/2" 2 Way NC, NO

\* When ordering without coil, please define what

#### **Dimensions**



#### How to Order

How to 0	rder											-	-	is needed (DC,	AC)
GEM-Z	- BODY (	1)	PORT	PORT		FUNCTION			-	VOLTAGE		POWER		CONNECTOR	
	Plastic	4	3/8" BSP	30	2W NC	1	NBR	N		W/out coil	0	No coil	0	without	0
			3/8" NPT	31	2W NO (2)	2a	FKM	V		6	1	AC8W 50Hz	1	with	1
			1/2" BSP	40			EPDM	Е		12	2	AC8W 60Hz	2	with LED	2
			1/2" NPT	41						24	3	DC10W	3	with bi- color LED	3
			1/2"BSP	40r						48	4			flying leads coil	4
			1/2"NPT	41r						110	5			with 1/2" Hub	5
										120	6			surge protec- tion with LED	6
										220	7A			connector with moulded cable	7
										230	7			other	9
										240	8				
Example : GEN	1-Z-4401N-2	221								Latch/ other (3)	9				

#### Example : GEM-Z-4401N-221

GEM-SOL zero differential, nylon, 1/2"BSP, 2W NC, NBR, 12V AC8W 60Hz with connector.

GEM-7	40	1	N	2	9	1
ULIM-Z	40		14			•

- (1) This valve is also available in Brass and Stainless steel
- (2) NO function without M/O, not available for GEM-Z-□□r
- (3) For specifying Latch type coil, please refer to GEM-A3P valve How to Order table.

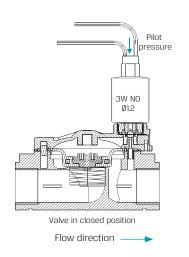
<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

#### **Plastic**

#### G75-Z | Electric zero differential pressure 3/4" - 2" 2 Way NC



1" | 2W NC | plastic manual override



#### **Technical Data**

Function	2 Way NC
Ports size	3/4", 1", 1-1/2", 2" BSPT & NPT
Pressure range	Line: 0-6 bar   Pilot: 1.5 bar above line pressure
Temperature range	Fluid: 5°C to 50°C (no freezing)
	Manual override:
	Reinforced Nylon
	Main Valve:
	Reinforced Nylon
	Solenoid Operator:
Materials in contact	Stainless Steel AISI 300 & 400 series
with media	Diaphragm:
	NR
	Seals:
	Buna-N
	Spring:
	Stainless Steel AISI 300 series
Solenoid	Supplied with G75 1.2mm 3 Way NO solenoid

 $<sup>\</sup>bullet$  For overall dimensions, refer to G75-S | Electric 3/4" - 2" 2 Way NC

#### Voltage & Power Consumption

	_			
	AC (W)	DC(W)		
	50 Hz	DC(W)		
V	2	4.5		
12	•	•		
24	•	•		

Available options

## Voltage & Current AC & DC

Solenoid	Vo	ltage	Inrush [A]	Holding [A]	
2W 50 Hz			0.3	0.19	
2W 60 Hz	\ /	+10%	0.2	0.14	
3W 50/60 Hz*	V	n-20%	0.125	0.125	
DC		11 20/0	4.5W		

<sup>\*</sup> Except 24V AC without Diode

## Latch coil resistance vs Input voltage Recommendations chart

Resistance [Ω]	Input voltage range [V]					
4	6 - 9					
9	12 - 14					
12	14 - 16					
23	18 - 21					

#### How to Order

	o. ac.												
G75-Z	- PORT		FUNCTI	ON	MANUA OVERRIE		FLOW CON	TROL	VOLTAGE (3	)	WIRE	S	
	3/4" BSPT	50	2W NC	1	None	0	with	5	without	0	two	null	
	3/4" NPT	51			Plastic	1	without (1)	6	24V AC	1	three (2)	а	
	1" BSPT	60			Handle <sup>(2)</sup>	2			24V AC w/out Diode	1R			
	1" NPT	61							12V AC	3	E.		075 7 001151
	1-1/2" BSPT	70							12V DC	4			e : G75-Z-601151 ctric valve, 1" BSPT, 2WNC, plastic manual
	1-1/2" NPT	71							24V DC	5			e with flow control, 24V AC, two wires
	2" BSPT	80							23Ω	6			
	2" NPT	81							110V AC	7	G/	<b>5-Z</b> -	60 1 1 5 1
									4Ω	В	٠,		1" valves only
									9Ω	С			atch only
									12Ω	D	(3)		.atch : Refer to Latch coil resistance vs t voltage   Recommendations chart

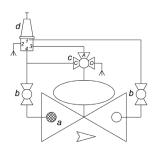
<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

#### **Plastic**

#### G75-PR | Pressure reducing 3/4" - 2" NC



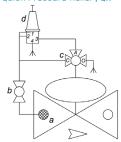
#### Pressure Reducing | PR



#### Main Components

	DESCRIPTION
а	Self flushing filter
b	Isolation ball valve (optional)
С	3W Manual selector valve
d	Multi-functional pilot valve

#### Pressure Sustaining | PS Quick Pressure Relief | QR



#### **Technical Data**

Solenoid	Supplied with 3W NO 1.2mm G75 operator				
Assembly	Supplied with finger filter				
Manual override	The XR100 has a manual override with 3 positions:  • AUTO - for automatic operation (valve is open when solenoid is energized)  • MANUAL - valve is kept open  • CLOSE - valve is kept closed				
Pressure	Pilot pressure must be equal to, or higher than line pressure A minimum pressure differential of 1 bar is required  The property of the pressure of the press				

• For technical information, refer to G75-S | Electric 3/4" - 2" 2 Way NC

#### Voltage & Power Consumption

	AC (W)	DC (M)		
	50 Hz	DC (W)		
V	2	4.5		
12	•	•		
24	•	•		

Available options

#### Latch coil resistance vs Input voltage Recommendations chart

Resistance [Ω]	Input voltage range [V]
4	6 - 9
9	12 - 14
12	14 - 16
23	18 - 21

#### How to Order

	G75-PR	-	PORT		FUNCTION		FLOW CONTROL		VOLTAGE (3)		WIRES		PRESSURE RANGE	
			3/4" BSPT	50	2W NC	1	with	5	No solenoid (hydraulic)	0	two	null	0.5-5 bar	Υ
			3/4" NPT	51			without (1)	6	24V AC	1	three (2)	а	1-10 bar	G
			1" BSPT	60					24V AC w/out Diode	1R				
			1" NPT	61					12V AC	3				
			1-1/2" BSPT	70					12V DC	4				
			1-1/2" NPT	71					24V DC	5				
			2" BSPT	80					23Ω	6				
			2" NPT	81					4Ω	В				
									9Ω	С				
	ample : G75 -								12Ω	D				
G7	5 pressure	re	ducing valve,	1-1/2	" BSPT,									

(1) For 3/4", 1" valves only

2W NC with flow control, 24V AC, two wires, 0.5-5 bar

(2) For Latch only

G75-PR - 70

(3) For Latch: Refer to Latch coil resistance vs Input voltage | Recommendations chart

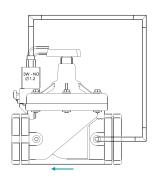
<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

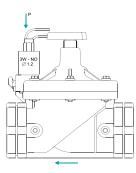
#### **Plastic**

## G75-S | 3 Way Integral solenoid pilot control 3/4" - 2" NC









Upstream pilot control

External pilot control

Upstream pilot control

External pilot control

#### Technical Data

Solenoid	Supplied with 3W NO 1.2mm G75 operator
Assembly	Upstream pilot control valve is supplied with
Assembly	finger filter and accessories

• For technical information, refer to G75-S | Electric 3/4" - 2" 2 Way NC

#### Latch coil resistance vs Input voltage Recommendations chart

Resistance [Ω]	Input voltage range [V]
4	6 - 9
9	12 - 14
12	14 - 16
23	18 - 21

#### How to Order

G75-S	-	PORT		FUNCTION		MANUAL OVERRIDE		FLOW CONTROL		VOLTAGE (3)		WIRES	
		3/4" BSPT	50	External pilot	4	None	0	with	5	24V AC	1	two	Null
		3/4" NPT	51	Upstream pilot	4H	Plastic	1	without (2)	6	24V AC w/out Diode	1R	three (1)	а
		1" BSPT	60			Handle (1)	2			12 V AC	3		
		1" NPT	61							12 V DC	4		
		1-1/2" BSPT	70							24V DC	5		
		1-1/2" NPT	71							23Ω	6		
		2" BSPT	80							4Ω	В		
		2" NPT	81							9Ω	С		
										12Ω	D		

#### Example: G75-S-704151

G75 1-1/2" BSPT, external pilot, plastic manual override, with flow control, 24V AC, two wires.



(1) For Latch only

(2) For 3/4", 1" valves only

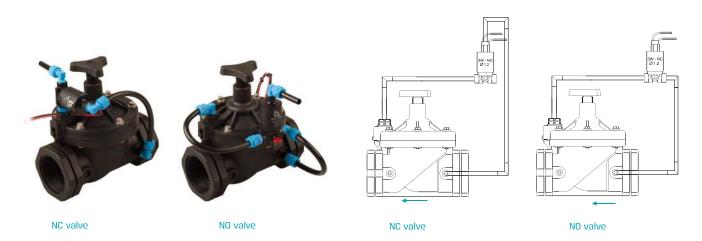
(3) For Latch: Refer to Latch coil resistance vs Input voltage | Recommendations chart

<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.



#### **Plastic**

#### G75-SE | 3 Way External solenoid pilot control 3/4" - 2" NC, NO



#### Technical Data

Solenoid	Supplied with 3W 1.2mm G75 solenoid
Assembly	Supplied with finger filter and accessories

• For technical information, refer to G75-S | Electric 3/4" - 2" 2 Way NC

#### Latch coil resistance vs Input voltage Recommendations chart

Resistance $[\Omega]$	Input voltage range [V]
4	6 - 9
9	12 - 14
12	14 - 16
23	18 - 21

#### How to Order

G75-SE	-	PORT		FUNCTION (1)		MANUAL OVERRIDE		FLOW CONTROL		VOLTAGE (4)		WIRES	
		3/4" BSPT	50	2W NC	1	None	0	with	5	24V AC	1	two	Null
		3/4" NPT	51	2W NO	2	Plastic	1	without (3)	6	24V AC w/out Diode	1R	three (2)	а
		1" BSPT	60							12 V AC	3		
		1" NPT	61							12 V DC	4		
		1-1/2" BSPT	70							24V DC	5		
		1-1/2" NPT	71							23Ω	6		
		2" BSPT	80							4Ω	В		
		2" NPT	81							9Ω	С		
F		700151								12Ω	D		

Example: G75-SE-702151

G75 1-1/2" BSPT, 2W NO, plastic manual override, with flow control, 24V AC, two wires.

G75-SE - 70	2	1	5	1
-------------	---	---	---	---

1) Refers to the valve : 3W NC solenoid = NO valve 3W NO solenoid = NC valve

(2) For Latch only

(3) For 3/4", 1" valves only

(4) For Latch: Refer to Latch coil resistance vs Input voltage | Recommendations chart

<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

#### **Plastic**

## G75-SM | 3 Way Manual selector 3/4" - 2" NC, NO



#### Technical Data

Solenoid	Supplied with 3W 1.2mm G75 solenoid					
Assembly	Supplied with finger filter and accessories					
	Manual override with 3 positions :					
	• AUTO - for automatic operation (valve is open					
Manual override	when solenoid is energized)					
	• MANUAL - valve is kept open					
	CLOSE - valve is kept closed					
Pressure	A minimum pressure differential of 1 bar is required					

#### $\bullet$ For technical information, refer to G75-S | Electric 3/4" - 2" 2 Way NC

## Latch coil resistance vs Input voltage Recommendations chart

Resistance [Ω]	Input voltage range [V]
4	6 - 9
9	12 - 14
12	14 - 16
23	18 - 21

#### How to Order

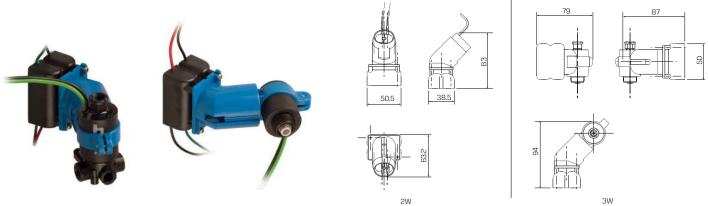
HOW LO UI	uei									
G75-SM -	PORT		FUNCTIO	ON (1)	FLOW CONTROL		VOLTAGE (4)	WIRES		
	3/4" BSPT <b>50</b>				with	5	No solenoid (hydraulic)		two	null
	3/4" NPT	51	2W NO	2	without (2)	6	24V AC	1	three (3)	а
	1" BSPT	60					24V AC w/out Diode	1R		
	1" NPT	61					12V AC	3		
	1-1/2" BSPT	70					12V DC	4		
	1-1/2" NPT	71					24V DC	5		
	2" BSPT	80					23Ω	6		
	2" NPT	81					4Ω	В		
Example : G75-							9Ω	С		
G75 3 Way ma 2W NC with flo					PT,		12Ω	D		
Z VV ING VVICITIE	W Cortifol, Z	4 V A	C, LVVO VV	11 C3						
G75-SM - 70	1 5		1							

- (1) Refers to the valve : 3W NC solenoid = NO valve 3W NO solenoid = NC valve
- (2) For 3/4", 1" valves only
- (3) For Latch only
- (4) For Latch: Refer to Latch coil resistance vs Input voltage | Recommendations chart
- \* To order valves manufactured according to your specific requirements, please contact our technical sales department.



### **Plastic**

### G75-LD0 | Long distance operator 2 Way, 3 Way NC, NO



LDO unit assembled with G75-A operator and solenoid

### A small section conductor can be used at a distance of up to 5 kms

#### Technical Data

Function	2 Way, 3 Way NC, NO							
Current	Holding 4mA							
Pressure range	Refer to G75 Latch operator							
Power	DC12V (0.05W) up to DC24V (0.1W)							
Connection	Red/Black - power supply   Green/Black - coil							
Ambient temp	-10°C to 60°C							
Solenoid	Compatible with G75 4 $\Omega$ latch operator							
Valve	Can operate any valve equipped with 3/4" UNEF solenoid cavity (Richdel® type).							
Applications	<ul> <li>Cost saving wiring for remote solenoid operation</li> <li>Power saving and heat prevention on continuous energized solenoid</li> </ul>							
Voltage	Voltage and power consumption - see table							
Standard protection class	IP67 (LD0 only)							

<sup>\*</sup> For recommended wire parameters, please refer to Long distance operators charts

Voltage	Distance	Conduit section	Delay tir	me (sec)
vuitage	(km)	(mm²)	0n	Off
12/24	0	0.5	3	1
12	5	0.5	12	1
24	5	0.5	8	1

Max conduit resistance  $390\Omega$  at nominal voltage

### Voltage & Power Consumption

	AC	(W)	
	50 Hz	60 Hz	DC(W)
V	0.3	0.3	0.3
12			•
24	•	•	

<sup>•</sup> Available options

#### How to Order



#### Example: G75-LD0-9-G75-A-11032B-1

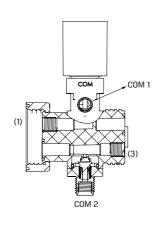
G75-LDO 24V AC is attached to a G75-A with flange, 1/8" BSP, 3W NC 1.2 orifice, no manual override,  $4\Omega$  latch coil, two wires

<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

### **Plastic**

### G75-VM | Modular Manifold





#### Technical Data

Function	3 Way NC, NO
Orifice size	1.8 mm
Pressure range	0 to 8 bar
Temperature range	Fluid: 0°C to 50°C (no freezing)  Ambient: -10°C to 50°C
	Manual override:
	Plastic (Reinforced Nylon)
	Main Valve:
Materials in contact	Plastic (Reinforced Nylon & POM)
with media	Solenoid Operator:
	Stainless Steel AISI 300 & 400 series
	Seals:
	EPDM
Mounting	With bracket
Modular connection type	Thread type connection
Modular connection assembly recommendation	Manually tighten one station to another     Using tools and/or excessive torques malead to irreversible damage
Manual override	Latch: 3 position latch: Auto, Close, Open AC: 2 position: Auto, Open
Media	Air, water
Coil voltage	Latch, AC (according to table)
Standard protection class	IP66

<sup>\*</sup> Can **only** be operated with supplied coil

PORT	NO	NC
1	Exhaust	Pressure
3	Pressure	Exhaust
COM	Out	Out

### Voltage & Current AC & DC

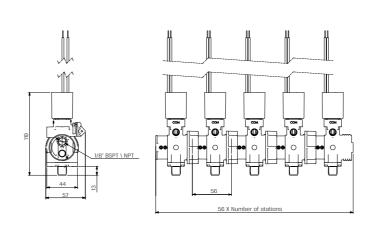
Coil	Inrush [A]	Holding [A]
24VAC-50 Hz	0.33	0.21

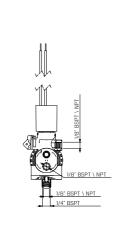
### Latch coil resistance vs Input voltage Recommendations chart

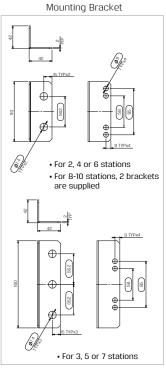
Resistance [Ω]	Input voltage range [V]
4	6 - 9
9	12 - 14
12	14 - 16
23	18 - 21

### Plastic | G75 | Modular Manifold

### **Dimensions**







#### How to Order | Manifold

G75-VM -	No. OF STATIONS (1)	BODY		PORT		FUNCTI	ON	MANU/ OVERRI		ORI	FICE	SEAL	s -	TYPE		MOUNTING BRACKET	-	OUTLET	(4)	WIR	ES
	Specify	Plastic	4	1/8" BSPT	10	3W NC	3	Plastic	1	1.8	За	EPDM	E	24VAC-50Hz (2)	S1	with	1	COM 1	1	two	Null
	quantity:			1/8" NPT	11	3W NO	4							4Ω <sup>(3)</sup>	SB			COM 2	2	three (	<sup>5)</sup> a
	2 - 10													9Ω <sup>(3)</sup>	SC						
														12Ω <sup>(3)</sup>	SD						
Example:	G75-VM-34	10313aF	-SF	R11										220(3)	CC						

G75-VM manifold, 3 stations, plastic, 1/8" BSPT, 3W NC, plastic manual override, 1.8 orifice, EPDM seals,  $4\Omega$  latch, with mounting bracket, COM 1 outlet, two wires

G75-VM - 3 4 10 3 1 3a E - SB 1 1						-				
	G75-VM - 3	4	10	3	1	3a	E	SB	1	1

- (1) Manifold designed for a maximum of 10 stations, the use of more will reduce the outlet flow rate to all
- (2) Refer to Voltage & Current AC & DC
- (3) Refer to Latch coil resistance vs Input voltage | Recommendations chart
- (4) A plug will be fitted on the other outlet port
- (5) Latch only

### How to Order | Manifold Components

G75-VM -	TYPE		BODY		PORT		FUNCTIO	ON	MANUA OVERRI		ORI	IFICE	SEALS	S	- ТҮРЕ		OUTLET	(3)	WIRE	S
	Left	L	Plastic	4	1/8" BSPT	10	3W NC	3	Plastic	1	1.8	За	EPDM	Ε	24VAC-50Hz (1)	S1	COM 1	1	two	Null
	Right	R			1/8" NPT	11	3W NO	4							4Ω <sup>(2)</sup>	SB	COM 2	2	three (4)	а
	Middle	M													9Ω <sup>(2)</sup>	SC				
															12Ω <sup>(2)</sup>	SD				
Example:	G75-VM	-L41	0313aE-9	SB1											23Ω (2)	S6				

G75-VM Left component, plastic, 1/8" BSPT, 3W NC, plastic manual override 1.8 orifice, EPDM seals,  $4\Omega$  latch, COM 1 outlet, two wires

- (1) Refer to Voltage & Current AC & DC
- (2) Refer to Latch coil resistance vs Input voltage | Recommendations chart
- (3) A plug will be fitted on the other outlet port

<sup>\*</sup> To order manifolds manufactured according to your specific requirements, please contact our technical sales department.

### **Plastic**

### G75-M | Manifold



### How to Order |

G75-M	-	TYPE			# STATIONS	Please refer to the "How to Order" definitions of GALIT, G75-A or GEM-A valve
		G75-A	1	2	2	
		GEM-A	2	3	3	
		GALIT	3	4	4	
				5	5	
				6	6	
				7	7	
				8	8	
				9	9	
				10	10	

### Example: G75-M-25-GEM-A-21035N0

G75 manifold installation, GEM-SOL type, 5 stations with GEM-A direct operated, brass 1/8"BSP, 3W NC, 2.4 orifice, NBR, no manual override.



### Plastic

### **G500 series |** Hydraulic control valves



### **General Description**

**500** series valves are direct diaphragm closing automatic hydraulic control valves which work with line pressure. They ensure easy and smooth flow with minimum pressure losses thanks to excellent design of the valve body and diaphragm. No wearable parts such as stem, bearing and seat exist in the main valve body and valve life is much longer than other competitor valves. The only movable part of the valve is the valve diaphragm.

**500** series hydraulic control valves are designed so that they can be used in portable water force network, agricultural irrigation, filtration and industrial applications by even unskilled personnel.

#### **General Features**

- Easy use and maintenance due to simple design
- Low cost
- Operation in wide pressure range
- Perfect modulation even in lower flow rates
- Anti-surge closing and opening with flexible diaphragm
- Full tightness thanks to reinforced diaphragm and inner spring
- Long life with Glass Reinforced Polyamide material
- $\bullet$  Wide control application range by using different pilot valves
- Operation in both horizontal and vertical positions in application areas

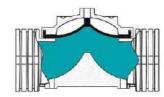
### Plastic | G500 series

### Operating principals

It is an automatic hydraulic control valve designed to make desired modulation in main valve network line as full hydraulically by means of line pressure without requiring different energy sources such as electric, pneumatic or mechanical energy.

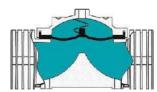
### Valve opening mode

When the pilot valve located on the main valve being in closed position, is brought into relief position, pressurized water within control chamber on main valve diaphragm is released. When line pressure (P1) reaches to a value which will overcome spring force, water carries valve to fully open position by applying a hydraulic force to valve diaphragm from bottom.



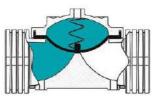
#### Modulation mode

Pilot valves which are connected to main valve actuator ensure that main valve works in modulated mode. According to flow rate or pressure conditions, it ensures that main valve works in modulation mode by controlling pressure of fluid within main valve actuator (control chamber).



#### Valve closing mode

Pilot valves which are connected to main valve actuator ensure that main valve works in modulated mode. According to flow rate or pressure conditions, it ensures that main valve works in modulation mode by controlling pressure of fluid within main valve actuator (control chamber).



### **Plastic**

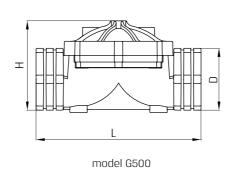
### **G500 series |** Available Models

### Technical Data

Pressure range	Standard	0.7 - 10 bar (10 - 160 psi)
Temperature range	Fluid Ambient	(-10°C to 60°C (no freezing -10°C to 60°C
Connection	Threaded	BSPT-NPT
Hydraulic connections	Standard	Reinforced Nylon (Air Brake) Hydraulic Pipe-SAE J 844
Actuator type	Standard	Diaphragm Closing Type with Single Control Chamber and Diaphragm Actuator

### **Available Models**

MODEL	G	500		
Connection	Threaded	Threaded		
Material	Glass reinforc	ed polyamide		
Body	Globe			
Maximum working pressure	10 bar	160psi		
	inch	mm		
	1-1/2"	40		
Available sizes	2"	50		
	2-1/2"	65		
	3"	80		



### **Dimensions**

DN		D		L		Н	
inch	mm	inch	mm	inch	mm	inch	mm
1-1/2"	40	2-1/2"	62	7-7/8"	200	4-3/8"	110
2"	50	3"	75	7-7/8"	200	4-3/8"	110
2-1/2"	65	3-3/4"	95	9-7/8"	250	5-3/8"	138
3"	80	4-1/4"	109	9-7/8"	250	5-3/8"	145

### **Order Information**

Please submit following information to our sales department when ordering:

Maximum flow rate	m³/h
Maximum network/line pressure	bar
Main line size	mm
Valve connection type	
Maximum upstream pressure	bar
Minimum upstream pressure	bar
Desired downstream pressure	bar
Electric voltage value to be used	volt

### Plastic | G500 series

## Hydraulic Performance

### Hydraulic Performance Chart

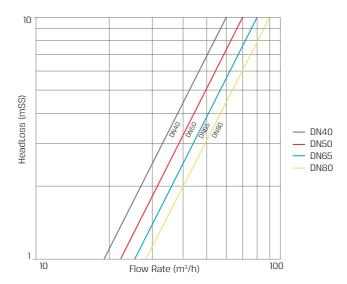
	VALVE SIZE	mm	40	50	65	80
		inch	1-1/2"	2"	2-1/2"	3"
	Kv	m³/h @ 1 bar	60	70	80	90
	Cv	gpm @ 1 psi	70	85	95	105

- Kv : Valve Flow Coefficient (fluid passing under 1 bar pressure difference in m³/h @ 1 bar)
- Cv : Valve Flow Coefficient (fluid passing under 1 bar pressure difference in gpm @ 1 bar)
- Q : Flow Rate (m3/h)
- $\triangle P$ : Head Loss (bar)
- G : Specific weight of water (1.0 for water)

Kv, (Cv) = 
$$Q\sqrt{\frac{G}{\triangle P}}$$

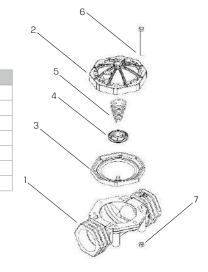
Cv=1,155 Kv

### **Head Loss Chart**



### Main Parts

NO.	PART NAME	MATERIAL
1	Body	Glass reinforced polyamide
2	Bonnet	Glass reinforced polyamide
3	Diaphragm	Natural Rubber
4	Spring thrust ring	Glass reinforced polyamide
5	Spring	SST302
6	Bolt	SST304
7	Nut	Brass



### **Plastic**

## **G500 series |** 4" Hydraulic Valves





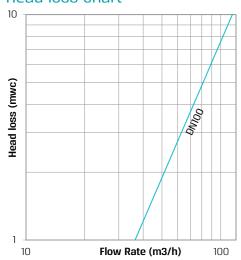
### **Typical Applications**

- Agricultural irrigation
- Landscaping applications
- Greenhouse applications
- Mining process
- Industrial process

### Technical Data

General Specifications	
Pressure range	0.7~10 bar / 9~145 Psi
Temperature range	-10°C to 80°C (no freezing)
Valve size	4" (100 mm)
Material Properties	
Body   Cover	PA GFR
Diaphragm	NR
Spring thrust ring	PA GFR
Spring	Stainless Steel AISI 302
Bolts	Stainless Steel A2
Flange, Flange adaptor	PA GFR
Threaded adaptor	PA GFR
0-rings	NBR
Connection	
Flanged	ISO, ANSI
Threaded	BSP, NPT

### Head loss chart



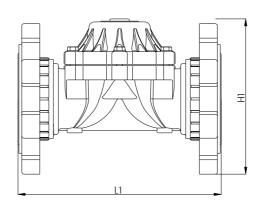
## Plastic | G500

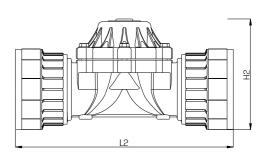
## 4" Hydraulic Valves

### Hydraulic Specifications

Maximum continuous flow	100 m³/h
Maximum intermittent flow	145 m³/h
Minimum working pressure	0.7 bar
Maximum working pressure	10 bar
Kv	115 m³/h @ 1 bar

### Dimensions





L1	280 mm
L2	350 mm
H1	220 mm
H2	180 mm
W1	213 mm
W2	172 mm
Port Connections	1/4" BSP, 1/4" NPT
Weight (Flange type)	2.6 kg
Weight (Threaded type)	1.9 kg

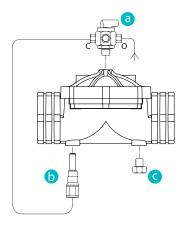
### Available applications

Basic valve	В
Manual control valve	M
Solenoid control valve	EL
Electric control valve + control device (1 outlet)	EL/C
Pressure reducing control valve	PR
Solenoid controlled pressure reducing valve	PREL
Pressure reducing & sustaining control valve	PRPS
Quick pressure relief control valve	QR
Pressure sustaining valve	PS
Float level control valve	FL
Electric float level control valve	FLEL
Flow rate control valve	FR

### **Plastic**

### G500-S | Hydraulic with Manual selector 1-1/2" - 4"





- a 3W selector valve
- In-line finger filter
- c Plug

### Description

G500-S model valve is the hydraulic control valve operated by line pressure and designed to ensure opening/closing process by means of a 3 Way selector valve. Minimum opening pressure of valve is 0.7 bar. Thanks to its flexible diaphragm, it makes easy and fast control process in high pressure applications and is closed completely tight without causing surge. It may be used in different applications by adding different pilot valves on its main body.

#### **Applications**

- Use G500-S for local operation of hydraulic valve by a manual command
- Use G500-S for water distribution and field

#### **Standards**

■ G500-S: manual control valve with 3 Way selector valve, polyethylene plastic tubing and nylon fittings

#### How to Order

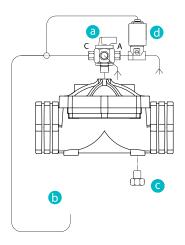


\* To order valves manufactured according to your specific requirements, please contact our technical sales department.



### G500-EL | Electric Solenoid Control Valve 1-1/2" - 4"





- 3W selector valve
- In-line finger filter
- Plug
- Solenoid Pilot Valve

### Description

G500-EL model valve is the hydraulic control valve operated by line pressure and designed to ensure opening/closing process by means of built-in 3 Way solenoid pilot valve controlled remotely with electric signal. Electric signal for solenoid pilot valve is ensured by means of a control device, time relay, main switch and PLC control units etc. Opening/Closing process may be realized easily thanks to manual control on solenoid pilot valve, depending on requirements, 24V AC 50Hz/60Hz or 12V DC, 9V Latch and 12V DC Latch normally open (NO) or normally closed (NC), solenoids coils may be used on main valve.

#### **Applications**

- Use G500-EL to remove operation of hydraulic valve by an electric command
- Use G500-EL for water distribution

### **Standards**

- G500-EL: 3 Way NO Solenoid, polyethylene plastic tubing system and nylon fittings
- G500-ELM: 3 Way NO Solenoid, polyethylene plastic tubing system, nylon fittings and 3 Way selector

#### How to Order



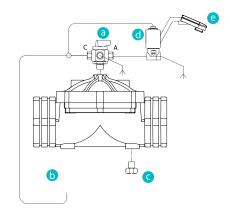
(1) For Latch only

<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

### **Plastic**

### **G500-C |** DC Battery Controller 1-1/2" - 4"





- a 3W selector valve
- In-line finger filter
- c Plug
- d Solenoid Pilot Valve
- e Controller

### Description

G500-C model valve is the hydraulic control valve operated by line pressure and designed to ensure opening/closing process by means of built-in solenoid pilot valve controlled remotely with electric signal at required time or required duration. Electric signal for solenoid pilot valve is ensured by means of a control device, time relay, main switch and PLC control units etc. Opening/Closing process may be realized easily thanks to manual control on solenoid pilot valve, depending on requirements. The controller irrigates in cycles, during a window of time according to your needs.

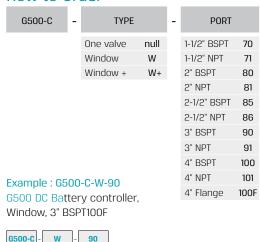
#### **Applications**

- Use G500-C for programmed irrigation
- Use G500-C for water distribution

### Standards

■ G500-C: 9V DC Latch solenoid, Control Unit (1 Outlet), polyethylene plastic tubing system, nylon fittings and 3 Way selector

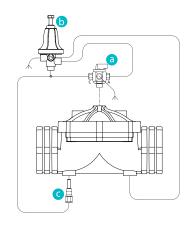
#### How to Order



<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

### **G500-PR |** Pressure reducing 1-1/2" - 4"





- a 3W selector valve
- Plastic Pilot
- c In-line finger filter

### Description

G500-PR model pressure reducing control valve is the hydraulic control valve which reduces high upstream pressure value to desired lower pressure value by means of built-in pressure reducing pilot valve. Pressure reducing control valve controls downstream pressure value continuously and maintains it constant without being affected from flow rate and upstream pressure values. When no flow exists in the system, it closes itself automatically. When valve upstream pressure value is lower than set point, it is opened fully by itself. Valve may be used in vertical or horizontal positions in the system.

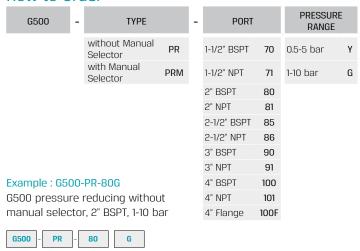
#### **Applications**

- Use G500-PR for irrigation, water distribution and filtration systems
- Smart designed G500-PR provides high corrosion resistance

#### Standards

- G500-PR: 3 Way plastic pressure reducing pilot, polytethylene plastic tubing system and nylon fittings
- G500-PRM: 3 Way plastic pressure reducing pilot, polytethylene plastic tubing system, nylon fittings and 3 Way selector
- Standard pressure adjustment from factory: 2.5 bar

#### How to Order

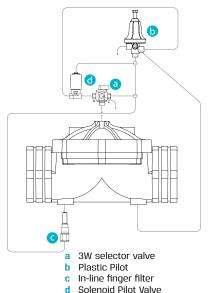


<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

### **Plastic**

### G500-PREL | Solenoid controlled pressure reducing 1-1/2" - 4"





### Description

G500-PREL model pressure reducing valve is the hydraulic control valve which reduces high upstream pressure value into desired lower pressure value. Control of main valve is achieved by means of built-in solenoid pilot valves. Electric signal for solenoid pilot valves is ensured by means of a control device, time relay, main switch and PLC control units etc. Automated control may be easily ensured by this way in application systems.

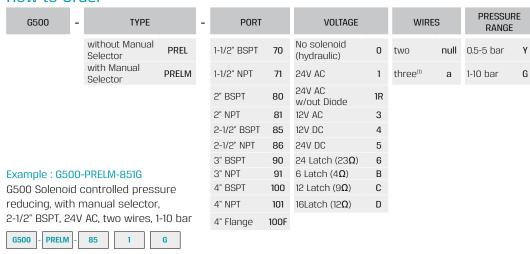
### **Applications**

Use G500-PREL for water distribution, where downstream pressure should be reduced, the valve is commanded to open

#### **Standards**

- G500-PREL: 3 Way plastic pressure reducing pilot, solenoid 24V AC NO, polytethylene plastic tubing system and nylon fittings
- G500-PRELM: 3 Way plastic pressure reducing pilot, solenoid 24V AC NO, polytethylene plastic tubing system and nylon fittings and 3 Way selector
- Standard pressure adjustment from factory : 2.5 bar

#### How to Order



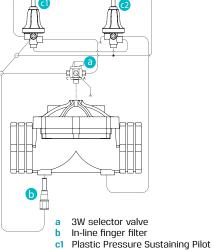
(1) For Latch only

<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.



### G500-PRPS | Pressure reducing & sustaining control valve 1-1/2" - 4"





Plastic Pressure Reducing Pilot

### Description

G500-PRPS model pressure reducing/sustaining hydraulic control valve reduces valve downstream pressure to desired value by sustaining upstream pressure. Two pilot valves exist on the valve. Pilot valve on upstream side is the pressure sustaining pilot valve and sustains upstream pressure. The other pilot valve is pressure reducing pilot valve and keeps downstream pressure constant by reducing it to desired value. Reducing/sustaining control valve pumps fluid downwards; it ensures that the system works within normal values by regulating overflow and high pressure in pumping systems. It controls upstream and downstream pressure continuously and keeps them within constant values.

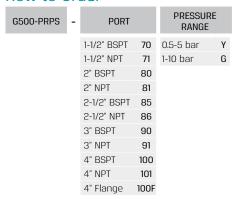
#### **Applications**

Use G500-PRPS for protecting booster pumps and preserving set pressure downstream

#### **Standards**

G500-PRPS: 3 Way plastic pressure reducing pilot, 3 Way plastic pressure sustaining valve, polytethylene plastic tubing system, nylon fittings and 3 Way selector

#### How to Order



Example: G500-PRPS-80G

G500 pressure reducing & sustaining 2" BSPT, 1-10 bar

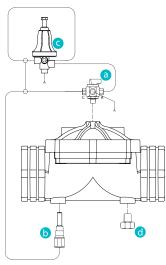


<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.

### **Plastic**

### G500-QR | Quick pressure relief 1-1/2" - 4"





- a 3W selector valve
- b In-line finger filter
- Plastic Pilot
- **d** Plug

### Description

G500-QR model quick pressure relief valve is the safety control valve designed to protect the system by releasing pressure surges, which are caused by sudden changes in water speed due to pumps put into/out of service, in water network elevation lines to the atmosphere quickly. When network pressure exceeds set point, the valve opens by itself quickly and protects the system by releasing over pressure. When the line pressure decreases to normal level, it is tightly closed slowly and automatically without causing a surge.

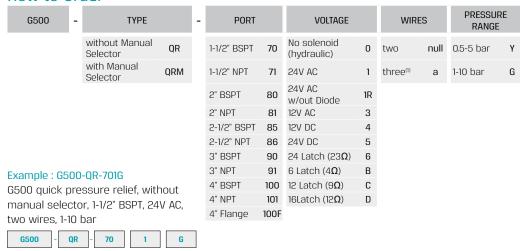
#### **Applications**

■ Use G500-QR when wishing to avoid unwanted high pressure

#### **Standards**

- G500-QR: 3 Way plastic pilot, polytethylene plastic tubing system and nylon fittings
- G500-QRM: 3 Way plastic pilot, polytethylene plastic tubing system and nylon fittings and 3 Way selector

#### How to Order



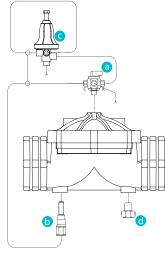
(1) For Latch only

<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.



### G500-PS | Pressure sustaining control valve 1-1/2" - 4"





- 3W selector valve
- In-line finger filter
- Plastic Pilot

### Description

G500-PS model pressure sustaining hydraulic control valve maintains valve upstream pressure value constant. Valve is opened when line pressure reaches the preset pressure level. It ensures that pump motor within pumping systems will start without load. It also prevents positive pressure waves caused by pump during start-up. The valve controls upstream pressure value continuously and keeps it at a constant value without being affected from changes in flow rate. When no flow exists, it closes tightly by itself.

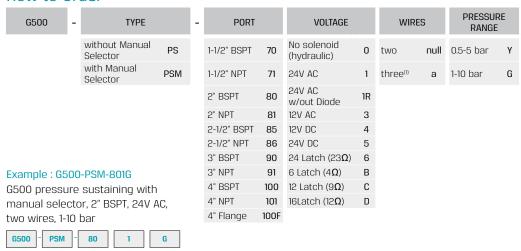
#### **Applications**

Use G500-PS for maintaining a constant upstream pressure or to avoid unwanted high pressure

#### Standards

- G500-PS: 3 Way plastic pressure sustaining pilot, polytethylene plastic tubing system and nylon fittings
- G500-PSM: 3 Way plastic pressure sustaining pilot, polytethylene plastic tubing system, nylon fittings and 3 Way selector
- Standard pressure adjustment from factory: 2.5 bar

#### How to Order



<sup>\*</sup> To order valves manufactured according to your specific requirements, please contact our technical sales department.